

DIETHYLENETRIAMINE

InterAtlas Chemical Inc.

Chemwatch: 2079

Version No: 10.1

Safety Data Sheet according to OSHA HazCom Standard (2024) requirements

Chemwatch Hazard Alert Code: 3

Initial Date: 05/04/2005

Revision Date: 23/12/2022

Print Date: 15/06/2026

S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	DIETHYLENETRIAMINE
Chemical Name	Not Available
Synonyms	C4-H13-N3; diethylene triamine; aminoethylethanediamine; 3-azapentane-1,5-diamine; bis(2-aminoethyl)amine; bis(beta-aminoethyl)amine; 2,2'-diaminoethylamine; D.E.H.20; DETA DTA; diethylamine, 2,2'-diamino-; ethylamine, 2,2'-iminobis-; ethylenediamine, N-(2-aminoethyl)-; N-(2-aminoethyl)-1,2-ethanediamine; 1,2-ethanediamine, N-(2-aminoethyl)-; EVDETA; epoxy amine hardener
Proper shipping name	Diethylenetriamine
Chemical formula	C4H13N3
Other means of identification	Not Available
CAS number	111-40-0

Recommended use of the chemical and restrictions on use

Relevant identified uses	DETA is a solvent for sulfur, acid gases, resins and dyes. May be a fuel additive. Component of polyamide resins, hardeners or curing agents for epoxy systems. [-Intermediate -] Amine hardener for epoxy resins Polyamide adducts provide good compatibility (without induction period) and better cure under adverse conditions than standard polyamides. Modified polyamides can offer faster cure speed, lower viscosity and improved chemical resistance Polyalkylenepolyamines are among the most known and widely used classes of epoxy resin curing agent; ethylene polyamines include ethylene diamine (EDA), diethylene triamine (DETA), triethylene tetramine (TETA) tetraethylene pentamine (TEPA) and polyethylene polyamines (PEPA) with the general formula: $H_2N-CH_2-CH_2-NH(CH_2-CH_2NH)_nH$ where $n=1-10$ These compounds are glycerol-like viscous liquid that are compatible with epoxy oligomers. The advantages of these curing agents are their efficiency in cold curing of epoxy oligomers and the capacity of yielding polymer materials with a complex of fairly high strength characteristics, dielectric and adhesive, and waterproof properties. Common disadvantages of these curing agents are the high volatility and toxicity which makes these compounds hazardous in actual practice. The process of curing epoxy resins with ethylene polyamines often occurs too quickly and irregularly, and is accompanied by a great exothermic effect; in the case of large indiscrete masses, this can lead to localised overheating and thus, to degradation of the strength characteristics of the polymers. In addition these amines dilute epoxy oligomers poorly, as a result of which, their use is limited to potting and impregnating compounds and other epoxy compositions that are processed in the state of viscous flow. The polyethylenepolyamine adducts with nitriles, alkylene oxides, aldehydes and ketones, as well as mono-, and diepoxides, have been widely used to overcome some of the disadvantages. The combination of high functionality with different nature, basicity and activity of amino groups in these curing agents must in turn provide the polyreactivity of curing systems and the complex of useful performance properties of epoxy resins Key Words ethylenediamine (EDA), diethylenetriamine (DETA), triethylenetetramine (TETA) tetraethylenepentamine (TEPA) and polyethylenepolyamines (PEPA) The material is produced by the reaction of aqueous ammonia with 1,2-dichloroethane. This process yields the entire family of ethyleneamines: ethylenediamine, piperazine, diethylenetriamine, triethylenetetramine, tetraethylenepentamine, pentaethylenhexamine and aminoethylpiperazine. These polyamines are produced as their hydrochloride salts, and must be neutralised, typically with aqueous caustic soda, to obtain the free amines. The by-product salt produced in the neutralisation step is separated and the individual products are isolated by fractional distillation. The commercial product contains trace amounts of the other ethyleneamines. The ethyleneamines may be used in a number of production processes: ▶ The reaction with polyisobutenylsuccinic anhydride yields the corresponding polybutenylsuccinimides, which are ashless, dispersant-detergent additives for motor oil. ▶ Polyamide-epichlorohydrin resins are produced by the reaction of epichlorohydrin with a polyamide, such as those formed by polymerisation of adipic acid and TETA. These are used in the paper industry as wet-strength additives for liner board, toweling, tissue and sanitary applications ▶ The ethoxylated products of the polyamines are curing agents for epoxy resins. The largest application is surface coatings. ▶ Imidazolines from the condensation of polyamines with two moles of fatty acid are cationic surfactants used as fabric softeners, asphalt emulsifiers, oil field corrosion inhibitors, ore flotation agents and epoxy curing agents. ▶ Reactive polyamides from the polymerisation of dimer acids with polyamines are mostly used as curing agents for epoxy surface coatings
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	InterAtlas Chemical Inc.
Address	63 Church Street, Suite 301, St. Catharines Ontario L2R 3C4 Canada
Telephone	905-684-9991
Fax	905-684-4504
Website	www.interatlaschemical.com
Email	Not Available

Emergency phone number

Association / Organisation	CHEMTREC, US	CHEMWATCH EMERGENCY RESPONSE (24/7)
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Emergency telephone number(s)	800-424-9300	+1 855-237-5573 (ID#: 2079)
Other emergency telephone number(s)	International: +1-703-527-3887	+61 3 9573 3188

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health, Red = Fire, Yellow = Reactivity and White = Special (Oxidizer or water reactive substances)

Classification	Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1B, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Sensitisation (Respiratory) Category 1, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2
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Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe mist/vapours/spray.
P261	Avoid breathing mist/vapours/spray.
P284	[In case of inadequate ventilation] wear respiratory protection.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P202	Do not handle until all safety precautions have been read and understood.
P272	Contaminated work clothing must not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.
P363	Wash contaminated clothing before reuse.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P314	Get medical advice/attention if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

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P330	Rinse mouth.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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No further product hazard information.

SECTION 3 Composition / information on ingredients

Substances

CAS No	%[weight]	Name
111-40-0	>99	<u>diethylenetriamine</u>
Not Available		commercial material may contain
140-31-8		<u>N-aminoethylpiperazine</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

Mixtures

See section above for composition of Substances

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. ▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. ▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)
Ingestion	▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Manufacturers Notes: There is no specific antidote. Treatment of exposure should be directed at control of symptoms and the clinical condition of the patient. Due to the severely irritating or corrosive nature of the material, swallowing may lead to ulceration and inflammation of the upper alimentary tract with haemorrhage and fluid loss. Perforation of the oesophagus or stomach may occur, leading to mediastinitis or peritonitis and resulting complications.. The stomach should be evacuated carefully in case of ingestion. Due to the irritating nature of the material, any aspiration during vomiting could result in severe lung injury. Therefore emesis should not be induced mechanically or pharmacologically.. However, the acute peroral systemic toxicity of the material indicates that evacuation of the stomach contents should be undertaken at the earliest possible time by means carrying the least likelihood of aspiration (e.g. the use of gastric lavage with endotracheal intubation). Exposure to the vapour may cause minor transient oedema of the corneal epithelium. This condition, referred to as glaucopsia, "blue-haze", or "blue-grey haze" produces a blurring of the vision against a general bluish haze and the appearance of halos around bright objects. The effect disappears spontaneously within a few hours of the end of exposure, and leaves no sequelae. Although not detrimental to the eye, per se, glaucopsia predisposes an affected individual to physical accidents and reduces the ability to undertake skilled tasks such as driving vehicles.

For amines:

- ▶ Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagoscopic control is suggested.
- ▶ No specific antidote is known.
- ▶ Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

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Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.

Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.

Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material.

Health effects of amines, such as skin irritation and transient corneal edema ("blue haze," "halo effect," "glaucompsia"), are best prevented by means of formal worker education, industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.

Medical surveillance programs should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive airways or bronchial asthma) that would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation.

Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.

Medical personnel conducting medical surveillance of individuals potentially exposed to polyurethane amine catalysts should consider the following:

- Health history, with emphasis on the respiratory system and history of infections
- Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- Lung function tests, pre- and post-bronchodilator if indicated
- Total and differential white blood cell count
- Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.

Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease.

Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted.

Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.

Clinical management is based upon supportive treatment, similar to that for thermal burns.

Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.

Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000

Alliance for Polyurethanes Industry

Treat symptomatically.

For acute or short-term repeated exposures to highly alkaline materials:

- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.

* Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

If exposure has been severe and/or symptoms marked, observation in hospital for 48 hours should be considered due to possibility of delayed pulmonary oedema.

SECTION 5 Fire-fighting measures

Extinguishing media

- Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear full body protective clothing with breathing apparatus. ▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Use fire fighting procedures suitable for surrounding area. ▸ Do not approach containers suspected to be hot. ▸ Cool fire exposed containers with water spray from a protected location. ▸ If safe to do so, remove containers from path of fire. ▸ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	▸ Combustible. ▸ Slight fire hazard when exposed to heat or flame. ▸ Heating may cause expansion or decomposition leading to violent rupture of containers. ▸ On combustion, may emit toxic fumes of carbon monoxide (CO). ▸ May emit acrid smoke. ▸ Mists containing combustible materials may be explosive. Combustion products include: ▸ carbon dioxide (CO₂) ▸ nitrogen oxides (NO_x) ▸ other pyrolysis products typical of burning organic material. May emit corrosive fumes.

SECTION 6 Accidental release measures

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Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. - Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. - Check regularly for spills and leaks. Small spills should be covered with inorganic absorbents and disposed of properly. Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided. Ethyleneamine leaks will frequently be identified by the odor (ammoniacal) or by the formation of a white, solid, waxy substance (amine carbamates). Inorganic absorbents or water may be used to clean up the amine waste. - Clean up all spills immediately. - Avoid breathing vapours and contact with skin and eyes. - Control personal contact with the substance, by using protective equipment. - Contain and absorb spill with sand, earth, inert material or vermiculite. - Wipe up. - Place in a suitable, labelled container for waste disposal.
Major Spills	Environmental hazard - contain spillage. - Clear area of personnel and move upwind. - Alert Fire Brigade and tell them location and nature of hazard. - Wear full body protective clothing with breathing apparatus. - Prevent, by any means available, spillage from entering drains or water course. - Consider evacuation (or protect in place). - Stop leak if safe to do so. - Contain spill with sand, earth or vermiculite. - Collect recoverable product into labelled containers for recycling. - Neutralise/decontaminate residue (see Section 13 for specific agent). - Collect solid residues and seal in labelled drums for disposal. - Wash area and prevent runoff into drains. - After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. - If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	DO NOT USE brass or copper containers / stirrers DO NOT allow clothing wet with material to stay in contact with skin - Avoid skin contact, including inhalation. - Wear protective clothing when risk of exposure occurs. - Use in a well-ventilated area. WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material. - Avoid smoking, naked lights or ignition sources. - Avoid contact with incompatible materials. - When handling, DO NOT eat, drink or smoke. - Keep containers securely sealed when not in use. - Avoid physical damage to containers. - Always wash hands with soap and water after handling. - Work clothes should be laundered separately. Launder contaminated clothing before re-use. - Use good occupational work practice. - Observe manufacturer's storage and handling recommendations contained within this SDS. - Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Other information	for bulk storages: - If slight coloration of the ethyleneamine is acceptable, storage tanks may be made of carbon steel or black iron, provided they are free of rust and mill scale. However, if the amine is stored in such tanks, color may develop due to iron contamination. If iron contamination cannot be tolerated, tanks constructed of types 304 or 316 stainless steel should be used. (Note: Because they are quickly corroded by amines, do not use copper, copper alloys, brass, or bronze in tanks or lines.) - This product should be stored under a dry inert gas blanket, such as nitrogen, to minimize contamination resulting from contact with air and water - Store in original containers. - Keep containers securely sealed. - Store in a cool, dry, well-ventilated area. - Store away from incompatible materials and foodstuff containers. - Protect containers against physical damage and check regularly for leaks. - Observe manufacturer's storage and handling recommendations contained within this SDS. DO NOT store near acids, or oxidising agents - No smoking, naked lights, heat or ignition sources.

Conditions for safe storage, including any incompatibilities

Suitable container	- Lined metal can, lined metal pail/ can. - Plastic pail. - Polyliner drum. - Packing as recommended by manufacturer. - Check all containers are clearly labelled and free from leaks. For low viscosity materials - Drums and jerricans must be of the non-removable head type. - Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.): - Removable head packaging; - Cans with friction closures and - low pressure tubes and cartridges
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	may be used. - Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	Secondary amines form salts with strong acids and can be oxidized to the corresponding nitron using hydrogen peroxide, catalyzed by selenium dioxide ▶ Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. ▶ Avoid contact with copper, aluminium and their alloys. ▶ Avoid reaction with oxidising agents



X — Must not be stored together
O — May be stored together with specific preventions
+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US NIOSH Recommended Exposure Limits (RELs)	diethylenetriamine	Diethylenetriamine	1 ppm / 4 mg/m3	Not Available	Not Available	[skin]

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
diethylenetriamine	3 ppm	8.5 ppm	51 ppm
N-aminoethylpiperazine	6.4 mg/m3	71 mg/m3	420 mg/m3

Ingredient	Original IDLH	Revised IDLH
diethylenetriamine	Not Available	Not Available
N-aminoethylpiperazine	Not Available	Not Available

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant. <table><tr><th>Type of Contaminant:</th><th>Air Speed:</th></tr><tr><td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td><td>0.25-0.5 m/s (50-100 f/min.)</td></tr><tr><td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td><td>0.5-1 m/s (100-200 f/min.)</td></tr><tr><td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td><td>1-2.5 m/s (200-500 f/min.)</td></tr><tr><td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td><td>2.5-10 m/s (500-2000 f/min.)</td></tr></table> Within each range the appropriate value depends on: <table><tr><th>Lower end of the range</th><th>Upper end of the range</th></tr><tr><td>1: Room air currents minimal or favourable to capture</td><td>1: Disturbing room air currents</td></tr><tr><td>2: Contaminants of low toxicity or of nuisance value only.</td><td>2: Contaminants of high toxicity</td></tr><tr><td>3: Intermittent, low production.</td><td>3: High production, heavy use</td></tr><tr><td>4: Large hood or large air mass in motion</td><td>4: Small hood-local control only</td></tr></table> Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
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	mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.
Individual protection measures, such as personal protective equipment	
Eye and face protection	▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▶ Chemical goggles. Whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted.[AS/NZS 1337.1, EN166 or national equivalent] ▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. ▶ Alternatively a gas mask may replace splash goggles and face shields. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. Epoxy amine hardeners may produce eye discomfort, irritation, or even injury; thus, all eye contact with either the liquid or solid products (including vapours, mists, aerosols, or dusts) should be strictly avoided through the use of appropriate eye protection, including chemical workers goggles (or monogoggles), a face shield that allows the use of chemical workers goggles, or a full-face respirator, depending on the degree of potential exposure.
Skin protection	See Hand protection below
Hands/feet protection	▶ Elbow length PVC gloves ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. NOTE: ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are rated as: · Excellent when breakthrough time > 480 min · Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. ▶ Neoprene rubber gloves
Body protection	See Other protection below
Other protection	▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

DIETHYLENETRIAMINE

Material	CPI
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Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Continued...

DIETHYLENETRIAMINE

BUTYL	A
NEOPRENE	A
VITON	A
PVC	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

Glove — In order of recommendation
AlphaTec® Solvex® 37-185
AlphaTec® 38-612
AlphaTec® 53-001
AlphaTec® 58-005
AlphaTec® 58-008
AlphaTec® 58-530B
AlphaTec® 58-530W
AlphaTec® 58-735
AlphaTec® 79-700
AlphaTec® Solvex® 37-175

The suggested gloves for use should be confirmed with the glove supplier.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

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SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Yellow, hygroscopic liquid with an ammoniacal odour; mixes with water, alcohol and petroleum ether. Strongly alkaline.		
Physical state	Liquid	Relative density (Water = 1)	0.959
Odour	Not Available	Partition coefficient n-octanol / water	-1.3
Odour threshold	Not Available	Auto-ignition temperature (°C)	399
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	-39 (glass set)	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	199-209	Molecular weight (g/mol)	103.17
Flash point (°C)	101.67 open	Taste	Not Available
Evaporation rate	0.009 BuAc=1	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	0.03 @ 20 C	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	> 7
Vapour density (Air = 1)	3.48	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m ³)	Not Available	Enclosed Space Ignition Deflagration Density (g/m ³)	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7

DIETHYLENETRIAMINE

Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

a) Acute Toxicity	There is sufficient evidence to classify this material as acutely toxic.
b) Skin Irritation/Corrosion	There is sufficient evidence to classify this material as skin corrosive or irritating.
c) Serious Eye Damage/Irritation	There is sufficient evidence to classify this material as eye damaging or irritating
d) Respiratory or Skin sensitisation	There is sufficient evidence to classify this material as sensitising to skin or the respiratory system
e) Mutagenicity	Based on available data, the classification criteria are not met.
f) Carcinogenicity	Based on available data, the classification criteria are not met.
g) Reproductivity	There is sufficient evidence to classify this material as toxic to reproductivity
h) STOT - Single Exposure	Based on available data, the classification criteria are not met.
i) STOT - Repeated Exposure	There is sufficient evidence to classify this material as toxic to specific organs through repeated exposure
j) Aspiration Hazard	Based on available data, the classification criteria are not met.
Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". Inhalation hazard is increased at higher temperatures.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Ingestion of alkaline corrosives may produce burns around the mouth, ulcerations and swellings of the mucous membranes, profuse saliva production, with an inability to speak or swallow. Both the oesophagus and stomach may experience burning pain; vomiting and diarrhoea may follow. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucus. Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract.
Skin Contact	Skin contact with the material may produce severely toxic effects; systemic effects may result following absorption and these may be fatal. Volatile amine vapours produce irritation and inflammation of the skin. Direct contact can cause burns. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep. Reactions may not occur on exposure but response may be delayed with symptoms only appearing many hours later Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The material can produce severe chemical burns following direct contact with the skin.
Eye	If applied to the eyes, this material causes severe eye damage. Direct eye contact with corrosive bases can cause pain and burns. There may be swelling, epithelium destruction, clouding of the cornea and inflammation of the iris. Mild cases often resolve; severe cases can be prolonged with complications such as persistent swelling, scarring, permanent cloudiness, bulging of the eye, cataracts, eyelids glued to the eyeball and blindness. Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.
Chronic	Diethylenetriamine increased the frequency of sister chromatid exchange and produced positive results in an unscheduled DNA mutagenicity assay. In rat lifetime feeding studies, histopathological effects were seen in the kidney, liver, spleen and adrenals. Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence exists that this material directly causes reduced fertility Ample evidence exists that developmental disorders are directly caused by human exposure to the material. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. Secondary amines may react with nitrites to form potentially carcinogenic N-nitrosamines. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma".

DIETHYLENETRIAMINE	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 1090 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
	Oral (Rat) LD50: 1080 mg/kg ^[2]	Skin (Rodent - rabbit): 500mg
		Skin (Rodent - rabbit): 500mg - Moderate
		Skin: adverse effect observed (corrosive) ^[1]

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

DIETHYLENETRIAMINE	Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. For alkyl polyamines: The alkyl polyamines cluster consists of two terminal primary and at least one secondary amine groups and are derivatives of low molecular weight ethylenediamine, propylenediamine or hexanediamine. Toxicity depends on route of exposure. Cluster members have been shown to cause skin irritation or sensitisation, eye irritation and genetic defects, but have not been shown to cause cancer.		
N-AMINOETHYLPIPERAZINE	for piperazine: Exposure to piperazine and its salts has clearly been demonstrated to cause asthma in occupational settings. No NOAEL can be estimated for respiratory sensitisation (asthma). Although the LD50 levels indicate a relatively low level of oral acute toxicity (LD50 1-5 g/kg bw), signs of neurotoxicity may appear in humans after exposure to lower doses. Based on exposure levels of up to 3.4 mg/kg/day piperazine base and a LOAEL of 110 mg/kg, there is no concern for acute toxicity In pigs, piperazine is readily absorbed from the gastrointestinal tract, and the major part of the resorbed compound is excreted as unchanged piperazine during the first 48 hours. The principal route of excretion of piperazine and its metabolites is via urine, with a minor fraction recovered from faeces (16%). In humans the kinetics of the uptake and excretion of piperazine and its metabolites with urine appear to be roughly similar to that in the pig, and the nature and extent of conversion to metabolites has not been determined. Piperazine has demonstrated a low acute toxicity (LD50 = 1-5 g/kg bw) by the oral, dermal, and subcutaneous route of administration to rodents, whereas adequate inhalation toxicity data have not been found. However, there are findings of EEG (electroencephalogram) changes in 37% of 89 children administrated 90-130 mg/kg piperazine (two doses during one day), corroborated by a proposed GABA (gamma-aminobutyric acid) receptor agonism exerted by piperazine. Since clinical symptoms of neurotoxicity may occur after exposure to higher doses, a LOAEL of 110 mg/kg piperazine base for acute neurotoxicity in humans after acute exposure is proposed. Piperazine, as concentrated aqueous solution, has strongly irritating properties with regard to skin, and should be regarded as corrosive with respect to the eye. Exposure to piperazine and it salts has been demonstrated to cause allergic dermatitis as well as respiratory sensitisation in humans. As shown by the LLNA, piperazine has a sensitising potential in animals. Although piperazine is clearly sensitising, no NOAEL can be set for this effect from the present database. A NOAEL of 25 mg/kg/day of piperazine for liver toxicity in the beagle dog has been chosen after repeated exposure. A LOAEL of 30 mg/kg/day of piperazine for neurotoxicity is proposed based on documentation of (rare cases) of neurotoxicity from human clinical practice. Neurotoxicity also appears in other species (e.g., rabbits, dogs, cats, tigers, and horses), but not in rodents. For reproductive effects of piperazine, there is a NOAEL of 125 mg/kg/day for effects on fertility, i.e., reduced pregnancy index, decreased number of implantation sites, and decreased litter sizes in rats. The teratogenic properties have been investigated in rats and rabbits in adequate studies. In rabbit, such effects may be elicited at a dose level that is also toxic to the dam. The LOAEL is 94 mg/kg/day, and the NOAEL 42 mg/kg/day piperazine base (maternal and embryotoxic). In the rat study, there were decreases in body weight of both dams and offspring at the top dose (2,100 mg/kg/day piperazine base), but there were no signs of any malformations. The genotoxic properties have been investigated both <i>in vitro</i> (in the Ames test, in a nonstandard study on <i>Saccharomyces cervisiae</i> and in Chinese hamster ovary cells) and <i>in vivo</i>, in a micronuclei assay on mice, all with negative results. There are no solid indications of a carcinogenic effect of piperazine, neither in animal studies, nor from the investigation on humans. In view of lack of genotoxic action, it appears unlikely that piperazine poses a carcinogenic risk. There seems to be an additional cancer risk due to the formation of N-mononitrosopiperazine (NPZ) from piperazine. It is possible to calculate a hypothetical additional cancer risk posed by NPZ after exposure to piperazine, but the calculation would depend on several assumptions. We conclude that there seems to be an additional cancer risk due to the formation of NPZ from piperazine, and although it is difficult to estimate, it is probably small. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.		
DIETHYLENETRIAMINE & N-AMINOETHYLPIPERAZINE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the low-molecular weight polyamines have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.		
Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗

Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity					
DIETHYLENETRIAMINE	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	1164mg/l	1
	BCF	1008h	Fish	<0.3-1.7	7
	EC50	48h	Crustacea	16mg/l	1
	NOEC(ECx)	504h	Crustacea	5.6mg/l	1
	EC50	96h	Algae or other aquatic plants	345.6mg/l	1
	ErC50	72h	Algae or other aquatic plants	1164mg/l	1
	LC50	96h	Fish	175mg/l	2
Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data					

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
Toxic to flora.
Toxic to soil organisms.
For ethyleneamines:
Adsorption of the ethyleneamines correlates closely with both the cation exchange capacity (CEC) and organic content of the soil. Soils with increased CEC and organic content exhibited higher affinities for these amines. This dependence of adsorption on CEC and organic content is most likely due to the strong electrostatic interaction between the positively charged amine and the negatively charged soil surface.
For alkyl polyamines:
All members of this cluster are miscible or soluble in water.
Environmental Fate: Members of this cluster are expected to have varying degrees of mobility in the soil. While models suggest that they are likely to react rapidly with photochemically produced hydroxyl radicals (with half-lives of an hour), as they are do not readily exist in vapour form this is not expected to be a predominant removal pathway for these chemicals. Experimental data and results from estimation models indicate that all members of this cluster have the potential to biodegrade aerobically under environmental conditions. Models indicate that the members of this cluster are likely to partition predominately to soil and water. All chemicals in this cluster are expected to have low environmental persistence and a low potential for bioaccumulation.
Ecotoxicity: Aquatic toxicity data indicate acute toxicity to fish and daphnia is low. Algae appear to be the most sensitive organism with several members of the cluster having measured or estimated toxicity values indicative of moderate toxicity. Chronic toxicity for all cluster members is estimated; it is generally low for fish and algae, but high for daphnia.
For Diethylenetriamine, (DETA): log Kow: -2.27
Atmospheric Fate: If released to the atmosphere, evaporated material is expected to degrade following reactions with hydroxyl radicals; the half-life in air is thought to be less than a day.
Terrestrial Fate: DETA is resistant to biodegradation. If released on land, the substance is expected to be highly mobile and leach.
Aquatic Fate: DETA mixes in water. The substance's fate in surface waters is largely unknown; however, based upon its high water solubility, it is not expected to appreciably adsorb to sediment, or evaporate.
Ecotoxicity: This substance is not expected to accumulate in fish, however; large spill could be toxic to biomass, in a water treatment plant, or could be toxic to fish. DETA is moderately toxic to Daphnia magna water fleas, and has low toxicity to fathead minnow, and brine shrimp. Ecotoxicological data indicate that at acute exposure DETA is not toxic to algae and fish but harmful to Daphnia water fleas.

Prevent, by any means available, spillage from entering drains or water courses.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
diethylenetriamine	LOW	LOW
N-aminoethylpiperazine	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
diethylenetriamine	LOW (BCF = 1.7)
N-aminoethylpiperazine	LOW (LogKOW = -1.57)

Mobility in soil

Ingredient	Mobility
diethylenetriamine	LOW (Log KOC = 87.53)
N-aminoethylpiperazine	LOW (Log KOC = 171.7)

Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

SECTION 13 Disposal considerations

Waste treatment methods

DIETHYLENETRIAMINE

Product / Packaging disposal	- Containers may still present a chemical hazard/ danger when empty. - Return to supplier for reuse/ recycling if possible.
	Otherwise: - If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. - Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: - Reduction - Reuse - Recycling - Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. DO NOT allow wash water from cleaning or process equipment to enter drains. - It may be necessary to collect all wash water for treatment before disposal. - In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. - Where in doubt contact the responsible authority. - Recycle wherever possible. - Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. - Treat and neutralise at an approved treatment plant. - Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). - Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO

Shipping container, transport vehicle placarding, and labeling may vary from the below information. This depends on the quantity shipped, the applicability of excepted quantity requirements, limited quantity requirements, and/or special provisions according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

Land transport (DOT)

14.1. UN number or ID number	2079	
14.2. UN proper shipping name	Diethylenetriamine	
14.3. Transport hazard class(es)	Class	8
	Subsidiary Hazard	Not Applicable
14.4. Packing group	II	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Hazard Label	8
	Special provisions	B2, IB2, T7, TP2
	Limited quantity	1 L

Air transport (ICAO-IATA / DGR)

14.1. UN number	2079		
14.2. UN proper shipping name	Diethylenetriamine		
14.3. Transport hazard class(es)	ICAO/IATA Class	8	
	ICAO / IATA Subsidiary Hazard	Not Applicable	
	ERG Code	8L	
14.4. Packing group	II		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	Special provisions		Not Applicable
	Cargo Only Packing Instructions		855
	Cargo Only Maximum Qty / Pack		30 L
	Passenger and Cargo Packing Instructions		851
	Passenger and Cargo Maximum Qty / Pack		1 L
	Passenger and Cargo Limited Quantity Packing Instructions		Y840
	Passenger and Cargo Limited Maximum Qty / Pack		0.5 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	2079		
14.2. UN proper shipping name	DIETHYLENETRIAMINE		
14.3. Transport hazard class(es)	IMDG Class	8	
	IMDG Subsidiary Hazard	Not Applicable	
14.4. Packing group	II		
14.5 Environmental hazard	Not Applicable		
14.6. Special precautions for user	EMS Number	F-A, S-B	
	Special provisions	Not Applicable	
	Limited Quantities	1 L	

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
diethylenetriamine	Not Applicable
N-aminoethylpiperazine	Not Applicable

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
diethylenetriamine	Not Applicable
N-aminoethylpiperazine	Not Applicable

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

diethylenetriamine is found on the following regulatory lists

- US - Massachusetts - Right To Know Listed Chemicals
- US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Corrosives
- US - New Jersey Right to Know Hazardous Substances
- US - Pennsylvania - Hazardous Substance List
- US DOE Temporary Emergency Exposure Limits (TEELs)
- US New York City Community Right-to-Know: List of Hazardous Substances
- US NIOSH Recommended Exposure Limits (RELs)
- US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
- US TSCA Section 4/12 (b) - Sunset Dates/Status

N-aminoethylpiperazine is found on the following regulatory lists

- US - Massachusetts - Right To Know Listed Chemicals
- US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Corrosives
- US - New Jersey Right to Know Hazardous Substances
- US - Pennsylvania - Hazardous Substance List
- US DOE Temporary Emergency Exposure Limits (TEELs)
- US New York City Community Right-to-Know: List of Hazardous Substances
- US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Additional Regulatory Information

Not Applicable

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No

In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	Yes
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)
None Reported

US. EPCRA Section 313 Toxic Release Inventory (TRI) (40 CFR 372)
None Reported

Additional Federal Regulatory Information
Not Applicable

State Regulations
US. California Proposition 65
None Reported

Additional State Regulatory Information
Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (diethylenetriamine; N-aminoethylpiperazine)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
UAE - Control List (Banned/Restricted Substances)	No (diethylenetriamine; N-aminoethylpiperazine)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	23/12/2022
Initial Date	05/04/2005

SDS Version Summary

Version	Date of Update	Sections Updated
9.1	13/04/2019	First Aid measures - Advice to Doctor, Exposure controls / personal protection - Exposure Standard, Exposure controls / personal protection - Personal Protection (eye), Identification of the substance / mixture and of the company / undertaking - Synonyms, Identification of the substance / mixture and of the company / undertaking - Use
10.1	22/12/2022	Classification review due to GHS Revision change.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- ▶ PC - TWA: Permissible Concentration-Time Weighted Average
- ▶ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ MARPOL: International Convention for the Prevention of Pollution from Ships
- ▶ IMSBC: International Maritime Solid Bulk Cargoes Code
- ▶ IGC: International Gas Carrier Code
- ▶ IBC: International Bulk Chemical Code

- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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