InterAtlas Chemical

METHYL METHACRYLATE

InterAtlas Chemical Inc.

Chemwatch Hazard Alert Code: **3**

Chemwatch: **1247**
Version No: **8.1**
Safety Data Sheet according to OSHA HazCom Standard (2024) requirements

Initial Date: **01/11/2009**
Revision Date: **20/08/2021**
Print Date: **28/07/2025**
S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	METHYL METHACRYLATE
Chemical Name	Not Available
Synonyms	C5-H8-O2; MMA monomer inhibited; 2-methyl acrylic acid methyl ester; methyl alpha methacrylate; methyl, 2-methyl-2-propenoate; 2-methyl-2-propenoic acid methyl ester; 2-propenoic acid, 2-methyl methyl ester
Proper shipping name	Methyl methacrylate monomer, stabilized
Chemical formula	$C_5H_8O_2$
Other means of identification	Not Available
CAS number	80-62-6

Recommended use of the chemical and restrictions on use

Relevant identified uses	Large volume industrial use in acrylic (methacrylate) plastics. Component as reactive monomer of acrylic copolymer resins and latex emulsions used in paints, adhesives, paper coatings, inks. Must contain stabilising inhibitor for safe transport and storage. [~Intermediate ~] Monomer

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	**InterAtlas Chemical Inc.**
Address	63 Church Street, Suite 301, St. Catharines Ontario L2R 3C4 Canada
Telephone	905-684-9991
Fax	905-684-4504
Website	www.interatlaschemical.com
Email	Not Available

Emergency phone number

Association / Organisation	**CHEMTREC, US**	**CHEMWATCH EMERGENCY RESPONSE (24/7)**
Emergency telephone number(s)	800-424-9300	+1 855-237-5573 (ID#: 1247)
Other emergency telephone number(s)	International: +1-703-527-3887	+61 3 9573 3188

SECTION 2 Hazard(s) identification

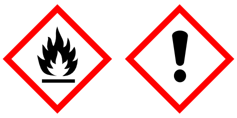
Classification of the substance or mixture

NFPA 704 diamond

Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Flammable Liquids Category 2, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3

Label elements

Hazard pictogram(s)	

Signal word	Danger

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P271	Use in a well-ventilated area.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves, protective clothing, eye protection and face protection.

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

No further product hazard information.

SECTION 3 Composition / information on ingredients

Substances

CAS No	%[weight]	Name
80-62-6	>99.5	methyl methacrylate
Not Available		inhibitor, stabiliser, as either of
123-31-9	0.0020 max	hydroquinone
Not Available		or MEHQ, monomethyl ether of hydroquinone, as
150-76-5	0.0020 max	4-methoxyphenol (MEHQ)

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

Mixtures

See section above for composition of Substances

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes:

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	‣ Wash out immediately with fresh running water. ‣ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ‣ Seek medical attention without delay; if pain persists or recurs seek medical attention. ‣ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ‣ Immediately remove all contaminated clothing, including footwear. ‣ Flush skin and hair with running water (and soap if available). ‣ Seek medical attention in event of irritation.
Inhalation	‣ If fumes or combustion products are inhaled remove from contaminated area. ‣ Lay patient down. Keep warm and rested. ‣ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ‣ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ‣ Transport to hospital, or doctor, without delay.
Ingestion	‣ If swallowed do **NOT** induce vomiting. ‣ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ‣ Observe the patient carefully. ‣ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ‣ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ‣ Seek medical advice.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.
For methyl methacrylate:
Significant effects developing over a work-shift are not detected by symptomatology, blood pressure, respiratory function testing, haemoglobin and white cell count, urinalysis and blood chemistry. Effects may occur in high concentration exposure groups with regard to serum glucose and blood urea, nitrogen, cholesterol, albumin and total bilirubin values. Possible alterations occur in skin and nervous system symptomatology, urinalysis findings and serum triglycerides. Diagnostic signs taken as indicative of methyl methacrylate-induced local neurotoxicity include sensory nerve distal conduction velocities. These deficits appear to result from diffusion of the substance into neurons, lysis of membrane lipids and demyelination.

SECTION 5 Fire-fighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	‣ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

Fire Fighting	‣ Alert Fire Brigade and tell them location and nature of hazard. ‣ May be violently or explosively reactive. ‣ Wear breathing apparatus plus protective gloves in the event of a fire. ‣ Prevent, by any means available, spillage from entering drains or water course. ‣ Consider evacuation (or protect in place). ‣ Fight fire from a safe distance, with adequate cover. ‣ If safe, switch off electrical equipment until vapour fire hazard removed. ‣ Use water delivered as a fine spray to control the fire and cool adjacent area. ‣ Avoid spraying water onto liquid pools. ‣ **Do not** approach containers suspected to be hot. ‣ Cool fire exposed containers with water spray from a protected location. ‣ If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	‣ Liquid and vapour are highly flammable. ‣ Severe fire hazard when exposed to heat, flame and/or oxidisers. ‣ Vapour may travel a considerable distance to source of ignition. ‣ Heating may cause expansion or decomposition leading to violent rupture of containers. ‣ On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO_2) nitrogen oxides (NO_x) other pyrolysis products typical of burning organic material. May emit clouds of acrid smoke

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	‣ Remove all ignition sources. ‣ Clean up all spills immediately. ‣ Avoid breathing vapours and contact with skin and eyes.

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	▸ Control personal contact with the substance, by using protective equipment. ▸ Contain and absorb small quantities with vermiculite or other absorbent material. ▸ Wipe up. ▸ Collect residues in a flammable waste container.
Major Spills	▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Consider evacuation (or protect in place). ▸ No smoking, naked lights or ignition sources. ▸ Increase ventilation. ▸ Stop leak if safe to do so. ▸ Water spray or fog may be used to disperse /absorb vapour. ▸ Contain spill with sand, earth or vermiculite. ▸ Use only spark-free shovels and explosion proof equipment. ▸ Collect recoverable product into labelled containers for recycling. ▸ Absorb remaining product with sand, earth or vermiculite. ▸ Collect solid residues and seal in labelled drums for disposal. ▸ Wash area and prevent runoff into drains. ▸ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	Clothing wet with methyl methacrylate can be a fire hazard and should be removed promptly. ▸ Most acrylic monomers have low viscosity therefore pouring, material transfer and processing of these materials do not necessitate heating. ▸ Viscous monomers may require heating to facilitate handling. To facilitate product transfer from original containers, product must be heated to no more than 60 deg. C. (140 F.), for not more than 24 hours. ▸ Do NOT use localised heat sources such as band heaters to heat/ melt product. ▸ Do NOT use steam. ▸ Hot boxes or hot rooms are recommended for heating/ melting material. The hot box or hot room should be set a maximum temperature of 60 deg. C. (140 F.). ▸ Do NOT overheat - this may compromise product quality and /or result in an uncontrolled hazardous polymerisation. ▸ If product freezes, heat as indicated above and mix gently to redistribute the inhibitor. Product should be consumed in its entirety after heating/ melting; avoid multiple "reheats" which may affect product quality or result in product degradation. ▸ Product should be packaged with inhibitor(s). Unless inhibited, product may polymerise, raising temperature and pressure, possibly rupturing container. Check inhibitor level periodically, adding to bulk material if needed. In addition, the product's inhibitor(s) require the presence of dissolved oxygen. Maintain, at a minimum, the original headspace in the product container and do NOT blanket or mix with oxygen-free gas as it renders the inhibitor ineffective. Ensure air space (oxygen) is present during product heating / melting. ▸ Store product indoors at temperatures greater than the product's freeing point (or greater than 0 deg. C. (32 F).) if no freezing point available and below 38 deg. C (100 F.). ▸ Avoid prolonged storage (longer than shelf-life) storage temperatures above 38 deg. C (100 F.). ▸ Store in tightly closed containers in a properly vented storage area away from heat, sparks, open flame, strong oxidisers, radiation and other initiators. ▸ Prevent contamination by foreign materials. ▸ Prevent moisture contact. ▸ Use only non-sparking tools and limit storage time. Unless specified elsewhere, shelf-life is 6 months from receipt. ▸ Containers, even those that have been emptied, may contain explosive vapours. ▸ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▸ **DO NOT** allow clothing wet with material to stay in contact with skin The substance is a peroxidisable vinyl monomer that may exothermically polymerise as a result of decomposition of accumulated peroxides; that is, the peroxides initiate very energetic polymerisation of the bulk monomer Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised. ▸ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date. ▸ The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date. ▸ Unopened containers received from the supplier should be safe to store for 18 months. ▸ Opened containers of inhibited material should not be stored for more than 12 months; they should **NOT** be stored under an inert atmosphere. Generally, storage of inhibited vinyl monomers should be under air rather than nitrogen or other inert atmosphere, because customary inhibitors are phenolic compounds, which require oxygen for their action. Most vinyl monomers may be polymerized without removal of inhibitor by proper adjustment of initiator concentration, thus making the isolation of the more hazardous uninhibited material unnecessary. ▸ Opened containers of uninhibited material (>500 g) should not be stored for more than 24 hours; small samples (less than 10 g) may be stored longer than 24 hours with discretion. Generally storage of uninhibited vinyl monomers should be under nitrogen and below room temperatures. For storage in excess of 24 hours, a suitable inhibitor should be added, and its name and quantity should be placed on the label. ▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area. ▸ Prevent concentration in hollows and sumps. ▸ **DO NOT** enter confined spaces until atmosphere has been checked. ▸ Avoid smoking, naked lights, heat or ignition sources. ▸ When handling, **DO NOT** eat, drink or smoke. ▸ Vapour may ignite on pumping or pouring due to static electricity. ▸ **DO NOT** use plastic buckets. ▸ Earth and secure metal containers when dispensing or pouring product. ▸ Use spark-free tools when handling. ▸ Avoid contact with incompatible materials. ▸ Keep containers securely sealed. ▸ Avoid physical damage to containers. ▸ Always wash hands with soap and water after handling. ▸ Work clothes should be laundered separately. ▸ Use good occupational work practice. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. ▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

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Other information

WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion.
Easily peroxidisable.

- Products formed as a result of peroxidation are not only safety hazards but may chemically alter the chemical behavior of the parent compound.
- Should have a warning label affixed bearing the date of receipt in the laboratory and the date on which the container label is first opened, or laboratory synthesised materials are the responsibility of the individual chemist.
- **WARNING**:This product may form peroxides which themselves are not themselves particularly hazardous but which on decomposition may initiate explosive polymerisation of the bulk monomer (Trommsdorf effect).
- Should be evaluated every 12 months, redated if safe or else discarded.
- Quantities of uninhibited monomers exceeding 500 ml should not be stored for more than 24 hours.
- The oxidation of iodide to iodine or the conversion of colourless ferrothiocyanate to red ferrithiocyanate by peroxides are simple and convenient tests for most peroxides.
- Before distilling or evaporating a suitable polymerisation inhibitor should be added.
- Leave at least 10% bottoms.
- Use a shield when evaporating or distilling mixtures which may contain peroxidisable compounds.
- Store away from heat and light.
- Particular attention should be paid to the adequacy of the closure on storage containers.

Peroxides may be removed by;

- passing the material over a column of ordinary activated alumina (care should be taken in disposal of the activated alumina);
- shaking with a concentrated solution of ferrous salt (provided the carrier solvent is water-insoluble);
- agitation with an approximately equimolar mixture of ferrous sulfate and sodium bisulfate;
- commercial quantities may be treated with a 5% solution of aqueous sodium carbonate.

Jackson et al: Control of Peroxizable Compounds; Safety in the Chemical Laboratory, Journal of Chemical Education; Vol 47, 1970, pp A175-A188

- When solvents have been freed from peroxides by percolation through a column of activated alumina, the adsorbed peroxides must promptly be desorbed by treatment with polar solvents, methanol or water, which must in turn be discarded safely.***
- Polymerisation may occur slowly at room temperature.
- Storage requires stabilising inhibitor content and dissolved oxygen content to be monitored. Refer to manufacturer's recommended levels.
- **DO NOT** overfill containers so as to maintain free head space above product.
- Blanketing or sparging with nitrogen or oxygen free gas will deactivate stabiliser.
- Store below 38 deg. C.
- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- **DO NOT** store in pits, depression, basement or areas where vapours may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Tank storage: Tanks must be specifically designed for use with this product. Bulk storage tanks should be diked (bunded). Locate tanks away from heat and other sources of ignition. Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of strict procedures and precautions.
- Keep in a cool place. Electrostatic charges will be generated during pumping. Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk. The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable.
- For containers, or container linings use mild steel, stainless steel. Examples of suitable materials are: high density polyethylene (HDPE), polypropylene (PP), and Viton (FMK), which have been specifically tested for compatibility with this product.
- For container linings, use amine-adduct cured epoxy paint.
- For seals and gaskets use: graphite, PTFE, Viton A, Viton B.
- Unsuitable material: Some synthetic materials may be unsuitable for containers or container linings depending on the material specification and intended use. Examples of materials to avoid are: natural rubber (NR), nitrile rubber (NBR), ethylene propylene rubber (EPDM), polymethyl methacrylate (PMMA), polystyrene, polyvinyl chloride (PVC), polyisobutylene. However, some may be suitable for glove materials.
- Do not cut, drill, grind, weld or perform similar operations on or near containers. Containers, even those that have been emptied, can contain explosive vapours.

Conditions for safe storage, including any incompatibilities

Suitable container

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Storage incompatibility

Methyl acrylate:

- may polymerise explosively when heated above 21 C, or in light, or when when inhibitor concentrations fall to low levels
- storage containers may explode at elevated temperatures
- reacts violently with strong oxidisers
- is incompatible with strong acids, alkalis, aliphatic amines, alkanolamines, polyvinyl chloride, mercaptans, nitro- compounds, perborates, azides, ethers, ketones, aldehydes, nitrates, nitrites, reducing agents, acid anhydrides, acid chlorides, concentrated mineral acids, metal salts, strong bases,
- is usually stored below 10 deg C
- vapour may block vents and confined spaces after forming solid polymers

NOTE: Contact with alkali solutions will remove inhibitor and render material unstable on storage.
Avoid oxygen content of less than 5%
For acrylic and methacrylic acid esters:
· Avoid contact with strong acids, strong alkalies, oxidising agents, polymerisation initiators (peroxides, persulfates), iron or rust
· Avoid heat, flame, sunlight, x-rays or ultra-violet radiation.
· Polymerisation may occur at elevated temperature and in presence of ignition sources - polymerisation of large quantities may be violent (even explosive)
· In order to prevent polymerization, acrylates and methacrylates must always be stored under air, and never under inert gases. The presence of oxygen is required for the stabilizer (inhibitor) to function effectively. The storage temperature must not exceed 35 deg C. Under these conditions, a storage stability of one year can be expected. In order to minimize the likelihood of over storage, the storage procedure should strictly follow the “first-in-first-out” principle. For extended storage periods over four weeks, it is advisable to replenish the dissolved oxygen content.

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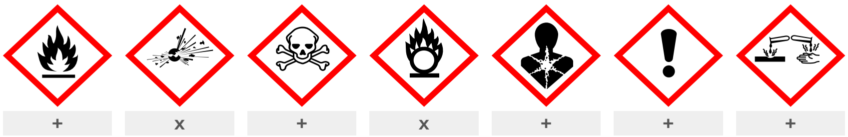
- Store below 38 deg. C.
- Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor.
- Bulk storages may have special storage requirements
- WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c.



X — *Must not be stored together*
0 — *May be stored together with specific preventions*
+ — *May be stored together*

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	methyl methacrylate	Methyl methacrylate	100 ppm / 410 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	methyl methacrylate	Methyl methacrylate	100 ppm / 410 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	hydroquinone	Hydroquinone	2 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	hydroquinone	Hydroquinone	Not Available	Not Available	2 (15-minute) mg/m3	Not Available
US NIOSH Recommended Exposure Limits (RELs)	4-methoxyphenol (MEHQ)	4-Methoxyphenol	5 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
methyl methacrylate	Not Available	Not Available	Not Available
hydroquinone	3 mg/m3	20 mg/m3	120 mg/m3
4-methoxyphenol (MEHQ)	15 mg/m3	49 mg/m3	320 mg/m3

Ingredient	Original IDLH	Revised IDLH
methyl methacrylate	1,000 ppm	Not Available
hydroquinone	50 mg/m3	Not Available
4-methoxyphenol (MEHQ)	Not Available	Not Available

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.
For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.
Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity

3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.
· Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.
· Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.
· Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered.. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)

Individual protection measures, such as personal protective equipment

Eye and face protection

- Safety glasses with side shields.
- Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

Skin protection

See Hand protection below

Hands/feet protection

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.
Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
· frequency and duration of contact,
· chemical resistance of glove material,
· glove thickness and
· dexterity
Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).
· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
· Contaminated gloves should be replaced.
As defined in ASTM F-739-96 in any application, gloves are rated as:
· Excellent when breakthrough time > 480 min
· Good when breakthrough time > 20 min
· Fair when breakthrough time < 20 min
· Poor when glove material degrades
For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.
It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.
Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.
Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:
· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential
Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
General warning: Do NOT use latex gloves! Use only recommended gloves - using the wrong gloves may increase the risk:

Exposure condition Short time use; (few minutes less than 0.5 hour) Little physical stress	Use of thin nitrile rubber gloves: Nitrile rubber (0.1 mm) Excellent tactibility ("feel"), powder-free Disposable Inexpensive Give adequate protection to low molecular weigh acrylic monomers
Exposure condition Medium time use; less than 4 hours	Use of medium thick nitrile rubber gloves Nitrile rubber, NRL (latex) free; <0.45 mm Moderate tactibility ("feel"), powder-free Disposable

Continued...

	Physical stress (opening drums, using tools, etc.)	Moderate price Gives adequate protection for most acrylates up to 4 hours Do NOT give adequate protection to low molecular weight monomers at exposures longer than 1 hour
	Exposure condition Long time Cleaning operations	Nitrile rubber, NRL (latex) free; >0.56 mm low tactibility ("feel"), powder free High price Gives adequate protection for most acrylates in combination with commonly used solvents up to 8 hours Do NOT give adequate protection to low molecular weight monomers at exposures longer than 1 hour Avoid use of ketones and acetates in wash-up solutions.

Where none of this gloves ensure safe handling (for example in long term handling of acrylates containing high levels of acetates and/ or ketones, use laminated multilayer gloves.
Guide to the Classification and Labelling of UV/EB Acrylates Third edition, 231 October 2007 - Cefic

Body protection	See Other protection below
Other protection	‣ Overalls. ‣ PVC Apron. ‣ PVC protective suit may be required if exposure severe. ‣ Eyewash unit. ‣ Ensure there is ready access to a safety shower. ‣ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ‣ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ‣ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
"Forsberg Clothing Performance Index".
The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:
METHYL METHACRYLATE

Material	CPI
PE/EVAL/PE	A
PVA	A
TEFLON	A
BUTYL	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

Glove — *In order of recommendation*
AlphaTec® 15-554
AlphaTec® Solvex® 37-675
AlphaTec® Solvex® 37-185
AlphaTec® 58-008
AlphaTec® 58-735
AlphaTec® 79-700
AlphaTec® 38-612
AlphaTec® 58-530B
AlphaTec® 58-530W
AlphaTec® 53-001

The suggested gloves for use should be confirmed with the glove supplier.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.
Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS / Class 1	-	A-PAPR-AUS / Class 1
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	A-3	-
100+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Avoid inhalation.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear highly flammable liquid; floats on water. Highly reactive monomer. Sweet, sharp fruity odour.

Physical state	Liquid	**Relative density (Water = 1)**	0.936-0.94
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available

Continued...

Odour threshold	Not Available	**Auto-ignition temperature (°C)**	421-435
pH (as supplied)	Not Applicable	**Decomposition temperature (°C)**	Not Available
Melting point / freezing point (°C)	-48	**Viscosity (cSt)**	Not Available
Initial boiling point and boiling range (°C)	100-101	**Molecular weight (g/mol)**	100.11
Flash point (°C)	13.8	**Taste**	Not Available
Evaporation rate	> 1.0 BuAc=1	**Explosive properties**	Not Available
Flammability	HIGHLY FLAMMABLE.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	12.5	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	2.1	**Volatile Component (%vol)**	100
Vapour pressure (kPa)	4.6 @ 20 deg.C	**Gas group**	Not Available
Solubility in water	1.5%	**pH as a solution (1%)**	Not Applicable
Vapour density (Air = 1)	3.45	**VOC g/L**	Not Available
Heat of Combustion (kJ/g)	Not Available	**Ignition Distance (cm)**	Not Available
Flame Height (cm)	Not Available	**Flame Duration (s)**	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	**Enclosed Space Ignition Deflagration Density (g/m3)**	Not Available
Nanoform Solubility	Not Available	**Nanoform Particle Characteristics**	Not Available
Particle Size	Not Available		

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	‣ Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor. ‣ Bulk storages may have special storage requirements ‣ WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c. ‣ Unstable in the presence of incompatible materials. ‣ Product is considered stable. ‣ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

a) Acute Toxicity	Based on available data, the classification criteria are not met.
b) Skin Irritation/Corrosion	There is sufficient evidence to classify this material as skin corrosive or irritating.
c) Serious Eye Damage/Irritation	There is sufficient evidence to classify this material as eye damaging or irritating
d) Respiratory or Skin sensitisation	There is sufficient evidence to classify this material as sensitising to skin or the respiratory system
e) Mutagenicity	Based on available data, the classification criteria are not met.
f) Carcinogenicity	Based on available data, the classification criteria are not met.
g) Reproductivity	Based on available data, the classification criteria are not met.
h) STOT - Single Exposure	There is sufficient evidence to classify this material as toxic to specific organs through single exposure
i) STOT - Repeated Exposure	Based on available data, the classification criteria are not met.
j) Aspiration Hazard	Based on available data, the classification criteria are not met.

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Workers in plants manufacturing methyl methacrylate may experience headaches, pains in the extremities, tiredness, memory loss and sleep disturbance, with hormonal disturbance in women. Inhalation of the substance may cause low blood pressure, central nervous system depression, liver and kidney degeneration and death from failure of breathing. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. If exposure to highly concentrated vapour atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and unless resuscitated - death.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Oral doses can produce low blood pressure, central nervous system depression and drowsiness, liver and kidney degeneration and death after cessation of breathing. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. At sufficiently high doses the material may be hepatotoxic (i.e. poisonous to the liver).

Continued...

Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Reports of dental technicians, surgeons and manufacturing employees with direct skin contact with methyl methacrylate show altered sensation such as numbing and tingling sensation on the fingers, with mild local nerve damage. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material causes serious eye irritation.
Chronic	Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Prolonged and repeated exposures can cause liver and kidney damage, low blood pressure and heart attack. There may be increased deaths from colon or rectal cancer. Long term local injection may cause tumour of the local tissues. When inhaled, it may cause watery and sore nostrils and destruction of the organ of smell.

METHYL METHACRYLATE

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >5000 mg/kg[2]	Eye (Rodent - rabbit): 150mg
Inhalation (Rat) LC50: 29.8 mg/l4h[1]	Eye: no adverse effect observed (not irritating)[1]
Oral (Rat) LD50: 7872 mg/kg[2]	Skin (Human - woman): 2%/48H
	Skin (Rodent - rabbit): 10gm
	Skin: adverse effect observed (irritating)[1]

Legend:	***1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances***

METHYL METHACRYLATE	Inhalation (human) TCLo: 60 mg/m3(15 ppm) [* Manuf. Rohm & Haas] Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. MMA is absorbed after inhalation, oral intake and less readily through the skin. Following inhalation it is partly deposited in the airway where it is metabolised by local enzymes. Acute toxicity is low. Skin, eye and airway irritation can result as well as degeneration of the smell function of the nose. Long term exposure may result in damage to the liver, kidney, brain, spleen and bone marrow. It may cause mutations, especially at high doses. There is no relevant concern for effects on reproduction or cancer. Where no "official" classification for acrylates and methacrylates exists, there have been cautious attempts to create classifications in the absence of contrary evidence. For example Monalkyl or monoarylesters of acrylic acids should be classified as R36/37/38 and R51/53 Monoalkyl or monoaryl esters of methacrylic acid should be classified as R36/37/38 Based on the available oncogenicity data and without a better understanding of the carcinogenic mechanism the Health and Environmental Review Division (HERD), Office of Toxic Substances (OTS), of the US EPA previously concluded that all chemicals that contain the acrylate or methacrylate moiety (CH2=CHCOO or CH2=C(CH3)COO) should be considered to be a carcinogenic hazard unless shown otherwise by adequate testing. This position has now been revised and acrylates and methacrylates are no longer ***de facto*** carcinogens.
HYDROQUINONE	The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration. Animal testing shows that hydroquinone is rapidly and extensively absorbed from the gut and lung. Absorption via the skin is slow, but may be accelerated with alcohols. Hydroquinone distributes rapidly and widely among tissues. It is rapidly excreted from the body, mostly via the urine. In animals, hydroquinone has moderate oral acute toxicity. Limited data suggests that in animals, hydroquinone may cause temporary eye irritation and cloudiness of the cornea; in rabbits, hydroquinone caused slight irritation of the eye. Hydroquinone may be a skin sensitizer in animals. Repeated dosing in animals caused tremors and reduced activity, reduced weight gain, convulsions, and kidney disease. If applied to skin, it caused minor irritation. Reproductive toxicity: Animal testing has so far not shown reproductive toxicity. Genetic toxicity: Testing for the genetic toxicity of hydroquinone has given conflicting results. Cancer-causing potential: Animal testing has shown limited evidence of cancer-causing activity. Interaction with phenols: A number of studies have shown that hydroquinone can interact with phenols and other phenolic compounds, causing a number of toxic effects on cells, the immune system and genetic toxicity.
4-METHOXYPHENOL (MEHQ)	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
METHYL METHACRYLATE & HYDROQUINONE & 4-METHOXYPHENOL (MEHQ)	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
METHYL METHACRYLATE & HYDROQUINONE	The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.

Acute Toxicity	✗	**Carcinogenicity**	✗
Skin Irritation/Corrosion	✓	**Reproductivity**	✗

Continued...

Serious Eye Damage/Irritation	✓	**STOT - Single Exposure**	✓
Respiratory or Skin sensitisation	✓	**STOT - Repeated Exposure**	✗
Mutagenicity	✗	**Aspiration Hazard**	✗

Legend: ✗ ***– Data either not available or does not fill the criteria for classification***
✓ ***– Data available to make classification***

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
METHYL METHACRYLATE	EC50	48h	Crustacea	69mg/l	1
	EC50	72h	Algae or other aquatic plants	>110mg/l	2
	EC50	96h	Algae or other aquatic plants	170mg/l	1
	EC0(ECx)	48h	Crustacea	48mg/l	1
	LC50	96h	Fish	>79mg/l	2

Legend: ***Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data***

For Methyl Methacrylate (MMA):
Koc: 87; Log Pow: 1.83; Half-life (hr) air: 2.7-3; Half-life (hr) H2O surface water: 6.3-336; Henry's atm m3/mol: 3.24E-04; BOD5: 0.14; log BCF: 0.55.
Environmental Fate: The environmental behavior of MMA is determined by its range of 1.1-9.7 hours atmospheric half-life and moderate volatility. MMA is readily biodegradable. The air, and to a much lower extent, the water, are the preferred target compartments for distribution and neither relevant bioaccumulation nor geo-accumulation are expected.
Atmospheric Fate: It is not possible to determine the Predicted No Effect Concentration (PNEC) for the atmospheric compartment due to the lack of experimental data.
Aquatic Fate: Hydrolysis is not significant at neutral and acidic pH, but increases in the upper pH range. In waste water treatment plants, 89.2 % of the substance is estimated to be removed predominately by biodegradation.
Terrestrial Fate: MMA adsorbs onto sediment or soil.
Ecotoxicity: MMA is not acutely toxic to fish including bluegill and rainbow trout and is not acutely toxic to Daphnia magna water fleas. There is a moderate hazard concern to aquatic organisms. Data on effects to terrestrial organisms are not available.
Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health.The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances	Unsaturated substances (Reactive Emissions)	Major Stable Products produced following reaction with ozone.
Occupants (exhaled breath, ski oils, personal care products)	Isoprene, nitric oxide, squalene, unsaturated sterols, oleic acid and other unsaturated fatty acids, unsaturated oxidation products	Methacrolein, methyl vinyl ketone, nitrogen dioxide, acetone, 6MHQ, geranyl acetone, 4OPA, formaldehyde, nonanol, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid.
Soft woods, wood flooring, including cypress, cedar and silver fir boards, houseplants	Isoprene, limonene, alpha-pinene, other terpenes and sesquiterpenes	Formaldehyde, 4-AMC, pinoaldehyde, pinic acid, pinonic acid, formic acid, methacrolein, methyl vinyl ketone, SOAs including ultrafine particles
Carpets and carpet backing	4-Phenylcyclohexene, 4-vinylcyclohexene, styrene, 2-ethylhexyl acrylate, unsaturated fatty acids and esters	Formaldehyde, acetaldehyde, benzaldehyde, hexanal, nonanal, 2-nonenal
Linoleum and paints/polishes containing linseed oil	Linoleic acid, linolenic acid	Propanal, hexanal, nonanal, 2-heptenal, 2-nonenal, 2-decenal, 1-pentene-3-one, propionic acid, n-butyric acid
Latex paint	Residual monomers	Formaldehyde
Certain cleaning products, polishes, waxes, air fresheners	Limonene, alpha-pinene, terpinolene, alpha-terpineol, linalool, linalyl acetate and other terpenoids, longifolene and other sesquiterpenes	Formaldehyde, acetaldehyde, glycoaldehyde, formic acid, acetic acid, hydrogen and organic peroxides, acetone, benzaldehyde, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-5-methyl-2(3H)-furanone, 4-AMC, SOAs including ultrafine particles
Natural rubber adhesive	Isoprene, terpenes	Formaldehyde, methacrolein, methyl vinyl ketone
Photocopier toner, printed paper, styrene polymers	Styrene	Formaldehyde, benzaldehyde
Environmental tobacco smoke	Styrene, acrolein, nicotine	Formaldehyde, benzaldehyde, hexanal, glyoxal, N-methylformamide, nicotinaldehyde, cotinine
Soiled clothing, fabrics, bedding	Squalene, unsaturated sterols, oleic acid and other saturated fatty acids	Acetone, geranyl acetone, 6MHO, 40PA, formaldehyde, nonanal, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid
Soiled particle filters	Unsaturated fatty acids from plant waxes, leaf litter, and other vegetative debris; soot; diesel particles	Formaldehyde, nonanal, and other aldehydes; azelaic acid; nonanoic acid; 9-oxo-nonanoic acid and other oxo-acids; compounds with mixed functional groups (=O, -OH, and -COOH)
Ventilation ducts and duct liners	Unsaturated fatty acids and esters, unsaturated oils, neoprene	C5 to C10 aldehydes
"Urban grime"	Polycyclic aromatic hydrocarbons	Oxidized polycyclic aromatic hydrocarbons
Perfumes, colognes, essential oils (e.g. lavender, eucalyptus, tea tree)	Limonene, alpha-pinene, linalool, linalyl acetate, terpinene-4-ol, gamma-terpinene	Formaldehyde, 4-AMC, acetone, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-5-methyl-2(3H) furanone, SOAs including ultrafine particles
Overall home emissions	Limonene, alpha-pinene, styrene	Formaldehyde, 4-AMC, pinonaldehyde, acetone, pinic acid, pinonic acid, formic acid, benzaldehyde, SOAs including ultrafine particles

Abbreviations: 4-AMC, 4-acetyl-1-methylcyclohexene; 6MHQ, 6-methyl-5-heptene-2-one, 4OPA, 4-oxopentanal, SOA, Secondary Organic Aerosols
Reference: Charles J Weschler; Environmental Helath Perspectives, Vol 114, October 2006
For Acrylates
Ecotoxicity - Compounds with a log Pow >5 cause drowsiness or stupor, but at lower log Pow the toxicity of acrylates is greater than predicted for simple narcotics.
Atmospheric Fate: Volatilized acrylic acid and acrylic esters are predicted to degrade rapidly by atmospheric photo-oxidation with estimated half-lives of 2 to 24 h.
Terrestrial Fate: Acrylic acid biodegrades aerobically in soil. The mobility in soil of acrylic acid and its esters ranged from ‘medium' to ‘very high'. Acrylic acid degrades rapidly to carbon dioxide in soil.
Aquatic Fate: If released to surface water, acrylic acid and the acrylic esters be rapidly biodegraded while a portion would volatilize to the air.
Ecotoxicity: The acute toxicity of acrylic acid to fish and invertebrates ranged from ‘slightly' toxic to ‘practically non-toxic'. The acute toxicity of the acrylic esters was ‘moderately' toxic. Acetone is not acutely toxic to fish, invertebrates or water fleas. Effects on algae of these compounds could not be judged from static tests due to the extensive biodegradation and volatilization that occurred during the tests. Overall these studies show that acrylic acid and the acrylic esters studied can rapidly biodegrade, have a low potential for persistence or bioaccumulation in the environment, and have low to moderate toxicity.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl methacrylate	LOW	LOW
hydroquinone	LOW	LOW

Continued...

Ingredient	Persistence: Water/Soil	Persistence: Air
4-methoxyphenol (MEHQ)	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
methyl methacrylate	LOW (BCF = 6.6)
hydroquinone	LOW (BCF = 65)
4-methoxyphenol (MEHQ)	LOW (LogKOW = 1.58)

Mobility in soil

Ingredient	Mobility
methyl methacrylate	LOW (Log KOC = 10.14)
hydroquinone	LOW (Log KOC = 434)
4-methoxyphenol (MEHQ)	LOW (Log KOC = 190.8)

Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. Otherwise: ▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▸ Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: ▸ Reduction ▸ Reuse ▸ Recycling ▸ Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO

Shipping container, transport vehicle placarding, and labeling may vary from the below information. This depends on the quantity shipped, the applicability of excepted quantity requirements, limited quantity requirements, and/or special provisions according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

Land transport (DOT)

14.1. **UN number or ID number**	1247
14.2. **UN proper shipping name**	Methyl methacrylate monomer, stabilized
14.3. **Transport hazard class(es)**	Class: 3 Subsidiary Hazard: Not Applicable
14.4. **Packing group**	II
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Hazard Label: 3 Special provisions: 387, IB2, T4, TP1

Continued...

Air transport (ICAO-IATA / DGR)

14.1. **UN number**	1247
14.2. **UN proper shipping name**	Methyl methacrylate monomer, stabilized
14.3. **Transport hazard class(es)**	ICAO/IATA Class: 3 ICAO / IATA Subsidiary Hazard: Not Applicable ERG Code: 3L
14.4. **Packing group**	II
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Special provisions: A209 Cargo Only Packing Instructions: 364 Cargo Only Maximum Qty / Pack: 60 L Passenger and Cargo Packing Instructions: 353 Passenger and Cargo Maximum Qty / Pack: 5 L Passenger and Cargo Limited Quantity Packing Instructions: Y341 Passenger and Cargo Limited Maximum Qty / Pack: 1 L

Sea transport (IMDG-Code / GGVSee)

14.1. **UN number**	1247
14.2. **UN proper shipping name**	METHYL METHACRYLATE MONOMER, STABILIZED
14.3. **Transport hazard class(es)**	IMDG Class: 3 IMDG Subsidiary Hazard: Not Applicable
14.4. **Packing group**	II
14.5 **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	EMS Number: F-E , S-D Special provisions: 386 Limited Quantities: 1 L

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	**Group**
methyl methacrylate	Not Available
hydroquinone	Not Available
4-methoxyphenol (MEHQ)	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	**Ship Type**
methyl methacrylate	Not Available
hydroquinone	Not Available
4-methoxyphenol (MEHQ)	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

methyl methacrylate is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants
US - Massachusetts - Right To Know Listed Chemicals
US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Flammables
US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Reactive Materials
US - New Jersey Right to Know Hazardous Substances
US - Pennsylvania - Hazardous Substance List
US Clean Air Act - Hazardous Air Pollutants
US CWA (Clean Water Act) - List of Hazardous Substances
US DOE Temporary Emergency Exposure Limits (TEELs)
US EPA Integrated Risk Information System (IRIS)
US EPCRA Section 313 Chemical List
US New York City Community Right-to-Know: List of Hazardous Substances
US NIOSH Recommended Exposure Limits (RELs)

Continued...

US OSHA Permissible Exposure Limits (PELs) Table Z-1
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

hydroquinone is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants
US - Massachusetts - Right To Know Listed Chemicals
US - New Jersey Right to Know Hazardous Substances
US - Pennsylvania - Hazardous Substance List
US Clean Air Act - Hazardous Air Pollutants
US DOE Temporary Emergency Exposure Limits (TEELs)
US EPA Integrated Risk Information System (IRIS)
US EPCRA Section 313 Chemical List
US New York City Community Right-to-Know: List of Hazardous Substances
US NIOSH Recommended Exposure Limits (RELs)
US OSHA Permissible Exposure Limits (PELs) Table Z-1
US SARA Section 302 Extremely Hazardous Substances
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US TSCA Section 4/12 (b) - Sunset Dates/Status

4-methoxyphenol (MEHQ) is found on the following regulatory lists

US - Massachusetts - Right To Know Listed Chemicals
US - New Jersey Right to Know Hazardous Substances
US - Pennsylvania - Hazardous Substance List
US DOE Temporary Emergency Exposure Limits (TEELs)
US New York City Community Right-to-Know: List of Hazardous Substances
US NIOSH Recommended Exposure Limits (RELs)
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US TSCA Section 4/12 (b) - Sunset Dates/Status

Additional Regulatory Information

Not Applicable

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
methyl methacrylate	1000	454
hydroquinone	100	45.4

US. EPCRA Section 313 Toxic Release Inventory (TRI) (40 CFR 372)

Continued...

This product contains the following EPCRA section 313 chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know-Act of 1986 (40 CFR 372):

CAS No	%[weight]	Name
80-62-6	>99.5	methyl methacrylate
123-31-9	0.0020 max	hydroquinone
This information must be included in all SDSs that are copied and distributed for this material.		

Additional Federal Regulatory Information

Not Applicable

State Regulations

US. California Proposition 65

None Reported

Additional State Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (methyl methacrylate; hydroquinone; 4-methoxyphenol (MEHQ))
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory ‘Active’
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	***Yes = All CAS declared ingredients are on the inventory*** ***No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.***

SECTION 16 Other information

Revision Date	20/08/2021
Initial Date	01/11/2009

SDS Version Summary

Version	Date of Update	Sections Updated
6.1	15/11/2016	Toxicological information - Chronic Health, Hazards identification - Classification, Exposure controls / personal protection - Exposure Standard, Composition / information on ingredients - Ingredients, Stability and reactivity - Instability Condition, Identification of the substance / mixture and of the company / undertaking - Supplier Information, Identification of the substance / mixture and of the company / undertaking - Use
8.1	19/08/2021	Expiration. Review and Update

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC－TWA: Permissible Concentration-Time Weighted Average
- PC－STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit。
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors

Continued...

- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- MARPOL: International Convention for the Prevention of Pollution from Ships
- IMSBC: International Maritime Solid Bulk Cargoes Code
- IGC: International Gas Carrier Code
- IBC: International Bulk Chemical Code

- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Disclaimer: This SDS was prepared by a third party for product identification purposes only and is not endorsed by or affiliated with the original brand owner.