

InterAtlas Ethanolamine (MEA)

InterAtlas Chemical Inc.

Chemwatch Hazard Alert Code: 3

Chemwatch: 5650-13
Version No: 2.1
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 14/02/2024
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S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	InterAtlas Ethanolamine (MEA)
Chemical Name	ethanolamine
Synonyms	AMINOERHYL ALCOHOL, β -AMINOETHYL, ALCOHOL, MEA, 2-AMINOETHANOL,; 2-HYDROXYETHYLAMINE, ETHYLOLAMINE, GLYCINOL,; MONOETHANOLAMINE,OLAMINE
Proper shipping name	Ethanolamine or Ethanolamine solutions
Chemical formula	Not Applicable
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	Home and industrial use cleaning agents, textile auxiliaries, acidic gas absorption, medicine intermediate, electronics detergent, water treatment, resin auxiliaries, metal surface treatment, wood preservation Use according to manufacturer's directions.
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	InterAtlas Chemical Inc.
Address	63 Church Street, Suite 301, St. Catharines Ontario L2R 3C4 Canada
Telephone	905-684-9991
Fax	905-684-4504
Website	www.interatlaschemical.com
Email	Not Available

Emergency phone number

Association / Organisation	CHEMTREC, US	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	800-424-9300	+1 855-237-5573
Other emergency telephone numbers	International: +1-703-527-3887	+61 3 9573 3188

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SECTION 2 Hazard(s) identification

Classification of the substance or mixture



NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Flammable Liquids Category 4, Corrosive to Metals Category 1, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 1, Acute Toxicity (Inhalation) Category 4, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 3
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Label elements

Hazard pictogram(s)	 
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Signal word	Danger
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Hazard statement(s)

H227	Combustible liquid.
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P234	Keep only in original container.
P261	Avoid breathing mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear protective gloves, protective clothing, eye protection and face protection.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P370+P378	In case of fire: Use alcohol resistant foam or fine spray/water fog to extinguish.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P390	Absorb spillage to prevent material damage.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P330	Rinse mouth.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P406	Store in corrosive resistant/ container with a resistant inner liner.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
141-43-5	100	ethanolamine

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SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. <p>For amines:</p> <ul style="list-style-type: none"> ▶ If liquid amines come in contact with the eyes, irrigate immediately and continuously with low pressure flowing water, preferably from an eye wash fountain, for 15 to 30 minutes. ▶ For more effective flushing of the eyes, use the fingers to spread apart and hold open the eyelids. The eyes should then be "rolled" or moved in all directions. ▶ Seek immediate medical attention, preferably from an ophthalmologist.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor. <p>For amines:</p> <ul style="list-style-type: none"> ▶ In case of major exposure to liquid amine, promptly remove any contaminated clothing, including rings, watches, and shoe, preferably under a safety shower. ▶ Wash skin for 15 to 30 minutes with plenty of water and soap. Call a physician immediately. ▶ Remove and dry-clean or launder clothing soaked or soiled with this material before reuse. Dry cleaning of contaminated clothing may be more effective than normal laundering. ▶ Inform individuals responsible for cleaning of potential hazards associated with handling contaminated clothing. ▶ Discard contaminated leather articles such as shoes, belts, and watchbands. ▶ Note to Physician: Treat any skin burns as thermal burns. After decontamination, consider the use of cold packs and topical antibiotics.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. <p>For amines:</p> <ul style="list-style-type: none"> ▶ All employees working in areas where contact with amine catalysts is possible should be thoroughly trained in the administration of appropriate first aid procedures. ▶ Experience has demonstrated that prompt administration of such aid can minimize the effects of accidental exposure. ▶ Promptly move the affected person away from the contaminated area to an area of fresh air. ▶ Keep the affected person calm and warm, but not hot. ▶ If breathing is difficult, oxygen may be administered by a qualified person. ▶ If breathing stops, give artificial respiration. Call a physician at once. ▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. ▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</p>
Ingestion	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay. <p>For amines:</p> <ul style="list-style-type: none"> ▶ If liquid amine are ingested, have the affected person drink several glasses of water or milk. ▶ Do not induce vomiting. ▶ Immediately transport to a medical facility and inform medical personnel about the nature of the exposure. The decision of whether to induce vomiting should be made by an attending physician.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.

* Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

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Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

For amines:

- ▶ Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagosopic control is suggested.
- ▶ No specific antidote is known.
- ▶ Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.

Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.

Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material.

Health effects of amines, such as skin irritation and transient corneal edema ("blue haze," "halo effect," "glaucompsia"), are best prevented by means of formal worker education, industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.

Medical surveillance programs should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive airways or bronchial asthma) that would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation.

Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.

Medical personnel conducting medical surveillance of individuals potentially exposed to polyurethane amine catalysts should consider the following:

- ▶ Health history, with emphasis on the respiratory system and history of infections
- ▶ Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- ▶ Lung function tests, pre- and post-bronchodilator if indicated
- ▶ Total and differential white blood cell count
- ▶ Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.

Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease.

Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted.

Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.

Clinical management is based upon supportive treatment, similar to that for thermal burns.

Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.

Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000

Alliance for Polyurethanes Industry

SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ Water spray or fog.
- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Special protective equipment and precautions for fire-fighters

Fire Fighting	<p>For amines:</p> <ul style="list-style-type: none"> ▶ For firefighting, cleaning up large spills, and other emergency operations, workers must wear a self-contained breathing apparatus with full face-piece, operated in a pressure-demand mode. ▶ Airline and air purifying respirators should not be worn for firefighting or other emergency or upset conditions. ▶ Respirators should be used in conjunction with a respiratory protection program, which would include suitable fit testing and medical evaluation of the user. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use fire fighting procedures suitable for surrounding area. ▶ Do not approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). ▶ May emit acrid smoke. ▶ Mists containing combustible materials may be explosive. <p>Combustion products include: carbon dioxide (CO₂) nitrogen oxides (NO_x) other pyrolysis products typical of burning organic material. May emit corrosive fumes.</p>

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

InterAtlas Ethanolamine (MEA)

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. ▶ Check regularly for spills and leaks. <p>for amines:</p> <ul style="list-style-type: none"> ▶ If possible (i.e., without risk of contact or exposure), stop the leak. ▶ Contain the spilled material by diking, then neutralize. ▶ Next, absorb the neutralized product with clay, sawdust, vermiculite, or other inert absorbent and shovel into containers. ▶ Store the containers outdoors. ▶ Brooms and mops should be disposed of, along with any remaining absorbent, in accordance with all applicable federal, state, and local regulations and requirements. ▶ Decontamination of floors and other hard surfaces after the spilled material has been removed may be accomplished by using a 5% solution of acetic acid, followed by very hot water ▶ Dispose of the material in full accordance with all federal, state, and local laws and regulations governing the disposal of chemical wastes. ▶ Waste materials from an amine catalyst spill or leak may be "hazardous wastes" that are regulated under various laws.
Major Spills	<p>For amines:</p> <ul style="list-style-type: none"> ▶ First remove all ignition sources from the spill area. ▶ Have firefighting equipment nearby, and have firefighting personnel fully trained in the proper use of the equipment and in the procedures used in fighting a chemical fire. ▶ Spills and leaks of polyurethane amine catalysts should be contained by diking, if necessary, and cleaned up only by properly trained and equipped personnel. All others should promptly leave the contaminated area and stay upwind. ▶ Protective equipment for cleanup crews should include appropriate respiratory protective devices and impervious clothing, footwear, and gloves. ▶ All work areas should be equipped with safety showers and eyewash fountains in good working order. ▶ Any material spilled or splashed onto the skin should be quickly washed off. ▶ Spills or releases may need to be reported to federal, state, and local authorities. This reporting contingency should be a part of a site s emergency response plan. ▶ Protective equipment should be used during emergency situations whenever there is a likelihood of exposure to liquid amines or to excessive concentrations of amine vapor. "Emergency" may be defined as any occurrence, such as, but not limited to, equipment failure, rupture of containers, or failure of control equipment that results in an uncontrolled release of amine liquid or vapor. ▶ Emergency protective equipment should include: <ul style="list-style-type: none"> ▶ • Self-contained breathing apparatus, with full face-piece, operated in positive pressure or pressure-demand mode. ▶ • Rubber gloves ▶ • Long-sleeve coveralls or impervious full body suit ▶ • Head protection, such as a hood, made of material(s) providing protection against amine catalysts ▶ Firefighting personnel and other on-site Emergency Responders should be fully trained in Chemical Emergency Procedures. However back-up from local authorities should be sought ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ Stop leak if safe to do so. ▶ Contain spill with sand, earth or vermiculite. ▶ Collect recoverable product into labelled containers for recycling. ▶ Neutralise/decontaminate residue (see Section 13 for specific agent). ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<p>Alkanolamines and iron may produced unstable complexes. Monoethanolamine (MEA) and iron form a trisethanolamino-iron complex. This material may spontaneously decompose at temperatures between 130 and 160 degrees C. and is suspected of causing a fire in a nearly empty storage tank containing a "heel" of MEA in contact with carbon steel coils. If steam coil heating is used, low pressure steam in stainless steel coils should be considered. Drum heating should also be reviewed and, where possible, temperatures should be maintained below 130 degrees C.</p> <ul style="list-style-type: none"> ▶ DO NOT USE brass or copper containers / stirrers ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with moisture. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Other information	<ul style="list-style-type: none"> ▶ DO NOT store near acids, or oxidising agents ▶ No smoking, naked lights, heat or ignition sources. ▶ Store in original containers. ▶ Keep containers securely sealed.

Continued...

- ▶ No smoking, naked lights or ignition sources.
- ▶ Store in a cool, dry, well-ventilated area.
- ▶ Store away from incompatible materials and foodstuff containers.
- ▶ Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Glass container is suitable for laboratory quantities ▶ DO NOT use aluminium, galvanised or tin-plated containers ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. ▶ Polyliner drum. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. <p>For low viscosity materials</p> <ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> ▶ Removable head packaging; ▶ Cans with friction closures and ▶ low pressure tubes and cartridges <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p>
Storage incompatibility	<p>Reacts with carbon dioxide in the air</p> <ul style="list-style-type: none"> ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. ▶ Violent reaction and fire may result when amine catalysts are exposed to, or mixed with, oxidizing agents such as perchlorates, nitrates, permanganates, chromates, nitric acid, halogens, peroxides, and some cleaning solutions containing acids. ▶ The large amount of heat generated by the reaction of the catalyst with the oxidizing agent may be sufficient to cause vigorous boiling, which can cause the hot material to splash or splatter. <p>Monoethanolamine</p> <ul style="list-style-type: none"> ▶ is a strong organic base ▶ reacts violently with strong oxidisers, strong acids (with spattering) ▶ is incompatible with acetic acid, acetic anhydride, acrolein, acrylates, acrylic acid, acrylonitrile, alcohols, aldehydes, alkali metals, alkylene oxides, substituted allyls, caprolactam solution, cellulose nitrate, chlorosulfonic acid, cresols, epichlorohydrin, glycols, halogenated hydrocarbons, isocyanates, ketones, mesityl oxide, oleum, organic anhydrides, phenols, beta-propiolactone, vinyl acetate ▶ forms explosive mixture with sodium perchlorate ▶ reacts with iron forming tris-ethanolamineiron ▶ may undergo a self-sustaining thermal decomposition when heated in excess of 250 degrees C ▶ attacks aluminium, copper, lead, tin, zinc, and their alloys ▶ attacks plastics, coatings an rubber <ul style="list-style-type: none"> ▶ Avoid contact with copper, aluminium and their alloys. ▶ Avoid reaction with oxidising agents



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA


Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	ethanolamine	Ethanolamine	3 ppm / 6 mg/m ³	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	ethanolamine	Ethanolamine	3 ppm / 8 mg/m ³	15 mg/m ³ / 6 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
ethanolamine	6 ppm	170 ppm	1,000 ppm

Ingredient	Original IDLH	Revised IDLH
ethanolamine	30 ppm	Not Available

Exposure controls

<p>Appropriate engineering controls</p>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations.</p> <p>Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="384 555 1489 808"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td> <td>2.5-10 m/s (500-2000 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="384 846 1118 1010"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
Type of Contaminant:	Air Speed:																				
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)																				
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)																				
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)																				
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)																				
Lower end of the range	Upper end of the range																				
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents																				
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity																				
3: Intermittent, low production.	3: High production, heavy use																				
4: Large hood or large air mass in motion	4: Small hood-local control only																				
<p>Individual protection measures, such as personal protective equipment</p>																					
<p>Eye and face protection</p>	<ul style="list-style-type: none"> ▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▶ Chemical goggles. Whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. ▶ Alternatively a gas mask may replace splash goggles and face shields. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. <p>For amines: SPECIAL PRECAUTION:</p> <ul style="list-style-type: none"> ▶ Because amines are alkaline materials that can cause rapid and severe tissue damage, wearing of contact lenses while working with amines is strongly discouraged. Wearing such lenses can prolong contact of the eye tissue with the amine, thereby causing more severe damage. ▶ Appropriate eye protection should be worn whenever amines are handled or whenever there is any possibility of direct contact with liquid products, vapors, or aerosol mists. <p>CAUTION:</p> <ul style="list-style-type: none"> ▶ Ordinary safety glasses or face-shields will not prevent eye irritation from high concentrations of vapour. ▶ In operations where positive-pressure, air-supplied breathing apparatus is not required, all persons handling liquid amine catalysts or other polyurethane components in open containers should wear chemical workers safety goggles. ▶ Eyewash fountains should be installed, and kept in good working order, wherever amines are used. 																				
<p>Skin protection</p>	<p>See Hand protection below</p>																				
<p>Hands/feet protection</p>	<ul style="list-style-type: none"> ▶ Elbow length PVC gloves ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when</p>																				

	<p>making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> · Excellent when breakthrough time > 480 min · Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>For amines:</p> <ul style="list-style-type: none"> ▶ Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. ▶ Application of a non-perfumed moisturiser is recommended ▶ Where there is a possibility of exposure to liquid amines skin protection should include: rubber gloves, (neoprene, nitrile, or butyl). ▶ DO NOT USE latex.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

InterAtlas Ethanolamine (MEA)

Material	CPI
BUTYL	A
BUTYL/NEOPRENE	A
HYPALON	A
NATURAL+NEOPRENE	A
NEOPRENE	A
NEOPRENE/NATURAL	A
NITRILE	A
PVA	A
VITON	A
NATURAL RUBBER	B
NITRILE+PVC	B
PVC	B

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Where engineering controls are not feasible and work practices do not reduce airborne amine concentrations below recommended exposure limits, appropriate respiratory protection should be used. In such cases, air-purifying respirators equipped with cartridges designed to protect against amines are recommended. 76ak-p()

Ansell Glove Selection

Glove — In order of recommendation
AlphaTec® 15-554
AlphaTec® Solvex® 37-185
AlphaTec® 38-612
AlphaTec® 58-008
AlphaTec® 58-530B
AlphaTec® 58-530W
AlphaTec® 58-735
AlphaTec® Solvex® 37-675
AlphaTec 02-100
AlphaTec® 53-001

The suggested gloves for use should be confirmed with the glove supplier.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Colourless, sticky and moisture-absorbing liquid with a fishy and ammonia odour; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	1.018
Odour	Not Available	Partition coefficient n-octanol / water	-1.31
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	10.3-10.5	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	171-172	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	85	Taste	Not Available
Evaporation rate	< 1	Explosive properties	Not Available
Flammability	Combustible.	Oxidising properties	Not Available
Upper Explosive Limit (%)	17	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	5.5	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	0.03	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	12.1(in 25% solution)
Vapour density (Air = 1)	>1	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. There is strong evidence to suggest that this material can cause, if inhaled once, very serious, irreversible damage of organs. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Monoethanolamine vapours, mists and liquid are corrosive to the mouth and throat. When rats were exposed to a highly enriched and saturated atmosphere at ambient temperatures, no fatalities were recorded.</p>
Ingestion	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. There is strong evidence to suggest that this material can cause, if swallowed once, very serious, irreversible damage of organs. Ingestion of alkaline corrosives may produce burns around the mouth, ulcerations and swellings of the mucous membranes, profuse saliva production, with an inability to speak or swallow. Both the oesophagus and stomach may experience burning pain; vomiting and diarrhoea may follow.</p>

	Ethanolamine is an intermediate metabolites of certain animal producing phospholipids and choline. In poisoned rats, monoethanolamine may cause excessive tear secretion, hair erection, defective vertebral curvature, unsteady gait, weight loss, discharge around the eye, anus and genitalia.
Skin Contact	<p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> <p>The material can produce severe chemical burns following direct contact with the skin.</p> <p>There is strong evidence to suggest that this material, on a single contact with skin, can cause very serious, irreversible damage of organs.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Oral and skin exposure to ethanolamine may produce weakness, abdominal distension, emaciation and damage to the respiratory tract, intestines, thymus, kidneys and the skin (ulceration and burn like effect). These are worse with skin exposure due to a high absorption rate.</p> <p>There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p>
Eye	<p>If applied to the eyes, this material causes severe eye damage.</p> <p>Direct eye contact with corrosive bases can cause pain and burns. There may be swelling, epithelium destruction, clouding of the cornea and inflammation of the iris. Mild cases often resolve; severe cases can be prolonged with complications such as persistent swelling, scarring, permanent cloudiness, bulging of the eye, cataracts, eyelids glued to the eyeball and blindness.</p> <p>A drop of ethanolamine into eye causes injury slightly less than that produced by ammonia say grade 9, on a 1 to 10 scale, but that into the rabbit eyes (0.005 ml) caused severe eye injury with vascularisation, deformation, severe iris inflammation and conjunctival irritation.</p>
Chronic	<p>In vitro and animal mutagenicity studies were negative.</p> <p>Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>Prolonged or chronic exposure to alkanolamines may result in liver, kidney or nervous system injury. Repeated inhalation may aggravate asthma and lung disease involving inflammation or scarring.</p> <p>Results of animal testing with diethanolamine (DEA) and monoethanolamine (MEA) has shown a wide range of possible effects, including induction of tumours, developmental abnormalities and injury to the foetus and mother.</p> <p>Many amines greatly sensitise the skin and respiratory system, and certain individuals, especially those predisposed to asthma and other allergic responses, may show allergic reactions when chronically exposed to alkanolamines.</p>

InterAtlas Ethanolamine (MEA)	TOXICITY	IRRITATION
	Not Available	Not Available
ethanolamine	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 1000 mg/kg ^[2]	Eye (rabbit): 0.76 mg - SEVERE
	Inhalation (Guinea) LC50; -0.145 mg/14h ^[2]	Skin (rabbit): 505 mg open-moderate
	Oral (Guinea) LD50; 620 mg/kg ^[2]	

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

ETHANOLAMINE	<p>* Bayer</p> <p>Overexposure to most of these materials may cause adverse health effects.</p> <p>Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient.</p> <p>There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing.</p> <p>Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, inflammation of the bronchi and lungs, and possible lung damage. Repeated and/or prolonged exposure to some amines may result in liver disorders, jaundice and liver enlargement. Some amines have been shown to cause kidney, blood and central nervous system disorders in animal studies.</p> <p>While most polyurethane amine catalysts are not sensitizers, some certain individuals may also become sensitized to amines and my experience distress while breathing, including asthma-like attacks, whenever they are subsequently exposed to even very small amounts of vapours. Once sensitized, these individuals must avoid any further exposure to amines. Chronic overexposure may lead to permanent lung injury, including reduction in lung function, breathlessness, chronic inflammation of the bronchi, and immunologic lung disease.</p> <p>Products with higher vapour pressures may reach higher concentrations in the air, and this increases the likelihood of worker exposure.</p> <p>Inhalation hazards are increased when exposure to amine catalysts occurs in situations that produce aerosols, mists or heated vapours. Such situations include leaks in fitting or transfer lines. Medical conditions generally aggravated by inhalation exposure include asthma, bronchitis and emphysema.</p> <p>Skin contact: Skin contact with amine catalysts poses a number of concerns. Direct skin contact can cause moderate to severe irritation and injury, from simple redness and swelling to painful blistering, ulceration, and chemical burns. Repeated or prolonged exposure may also result in severe cumulative skin inflammation. Skin contact with some amines may result in allergic sensitization. Sensitized persons should avoid all contact with amine catalysts. Whole-body effects resulting from the absorption of the amines through skin exposure may include headaches, nausea, faintness, anxiety, decrease in blood pressure, reddening of the skin, hives, and facial swelling. These symptoms may be related to the pharmacological action of the amines, and they are usually temporary.</p> <p>Eye contact: Amine catalysts are alkaline and their vapours are irritating to the eyes, even at low concentrations. Direct contact with liquid amine may cause severe irritation and tissue injury, and the "burning" may lead to blindness. Contact with solid products may result in mechanical irritation, pain and corneal injury.</p> <p>Exposed persons may experience excessive tearing, burning, inflammation of the conjunctiva, and swelling of the cornea, which manifests as a blurred or foggy vision with a blue tint, and sometimes a halo phenomenon around lights. These symptoms are temporary and usually disappear when exposure ends. Some people may experience this effect even when exposed to concentrations that do not cause respiratory irritation.</p> <p>Ingestion: Amine catalysts have moderate to severe toxicity if swallowed. Some amines can cause severe irritation, ulcers and burns of the mouth, throat, gullet and gastrointestinal tract. Material aspirated due to vomiting can damage the bronchial tubes and the lungs. Affected people may also experience pain in the chest or abdomen, nausea, bleeding of the throat and gastrointestinal tract, diarrhea, dizziness, drowsiness,</p>
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thirst, collapse of circulation, coma and even death.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

InterAtlas Ethanolamine (MEA)	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

ethanolamine	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	65mg/l	1
	EC50	72h	Algae or other aquatic plants	15mg/l	1
	EC50	96h	Algae or other aquatic plants	80mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	4mg/l	1
	LC50	96h	Fish	75mg/l	1

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Toxic to aquatic organisms.

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For monoethanolamine: log Kow: -1.31; Koc: 5 Half-life (hr); air: 11 Henry's atm m3/mol: 4.00E-08; BOD 5: 0.8-1.1.0%; Biodegradability: BOD5: 800 mg/g>70%: BOD of the ThOD (OECD 301F)>90%: DOC reduction (OECD 301A) COD: 1.27-1.28ThOD: 2.49BCF: <1.

Environmental Fate: Monoethanolamine will leach into soil. It is expected to exist solely as a vapor in the ambient atmosphere. Models estimate that this material will preferentially partition to water versus air or soil. Vapour-phase is degraded in the atmosphere by reaction with photochemically produced hydroxyl radicals. The potential for mobility in the soil is high.

Degradation and Persistence: The material is readily biodegradable, and will biodegrade relatively rapidly in both soil and water, and will not persist in the environment.

Monoethanolamine is biodegraded or transformed into other compounds under both aerobic and anaerobic conditions even at concentrations greater than 1500 mg/kg. Ammonium, acetate, and nitrogen gas are the dominant by-products. The generation of nitrogen gas suggests that simultaneous nitrification and denitrification occurs because of the existence of anoxic zones resulting from diffusion limited oxygen transport into the soils. Biodegradation rates are significantly reduced at low temperatures (5 C). Bioaccumulation: Because of this material's high solubility and rapid biodegradability, it is unlikely that bioaccumulation will occur in aquatic or terrestrial systems. Bioconcentration potential is low (BCF less than 100 or log Kow less than 3) and it is not expected to accumulate in organisms. Biochemical oxygen demand (BOD): Incubation period 5 d: 800 mg/g. Due to the pH-value of the product, neutralization is generally required before discharging sewage into treatment plants.

Ecotoxicity: This material is highly soluble in water. Laboratory toxicity tests indicate that is not significantly toxic to fish and aquatic invertebrates, although amphibians may be more sensitive. Wildlife species may be more susceptible since mammals and birds do not readily metabolise this material. The odour and flavour of this material may attract some wildlife and cause them to consume spilled material. BASF data: Fish LC50 (96 h): goldfish 170 mg/l (APHA 1971 static). Daphnia magna EC50 (48 h): 65 mg/l (Directive 84/449/EEC); (24 h): 120-140 mg/l. Aquatic plants EC50 (72 h): green algae 22 mg/l (Guideline 92/69/EEC)Algae NOEC (192 h): 0.75-0.97 mg/l. Activated sludge EC50 (0.5 h): >1000 mg/l (DIV/EN/ISO 8192-OECD 209-88/302/EEC). Bacteria EC50 (17 h): 100 mg/l. Dow Chemicals data: The material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50 >100 mg/l in most sensitive species). Daphnia LC50 (-) 114 mg/l *Fish LC50 (-): Oncorhynchus mykiss 150 mg/l, bluegill 300-1000 mg/l, gold fish 170 mg/l, fathead minnow 635 mg/l, mosquito fish 337.5, golden orfe 224-525 mg/l* (Dow Chemical) BOD5: 60%; BOD19: 75%; BOD20: 100% **Toxicity to microorganisms: IC50 700 mg/lDaphnia LC50 (48 h): 33 mg/l; 93 mg/l **Fish LC50 (96 h): fathead minnow 125 mg/l, 206 mg/l **ThOD: 1.54 mg/mg (measured); 1.31 mg/mg (calculated) **Monoethanolamine may be toxic to aquatic life at relatively low concentrations in water. Editor s note: there is clear contradiction between the conclusion reached by Dow Chemical and other manufacturers relating to aquatic toxicity.

Under present EC Directives the material is not toxic to aquatic life.** (Dow Chemical)

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethanolamine	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
ethanolamine	LOW (LogKOW = -1.31)


Mobility in soil

Ingredient	Mobility
ethanolamine	HIGH (KOC = 1)

SECTION 13 Disposal considerations**Waste treatment methods**

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Treat and neutralise at an approved treatment plant. ▶ Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed. ▶ Most polyurethane amine catalysts and their byproducts can be chemically or biologically degraded. ▶ Incineration is the preferred method of disposal; however, nitrogen oxide emission control may be required to meet current environmental regulations. ▶ Landfill disposal of amine-containing wastes is acceptable only where landfill sites are governmentally approved to receive this type of waste. ▶ A suitable industrial or municipal waste treatment system also can be used, depending upon the quality and quantity of waste to be treated, the treatment plant capability, and discharge water quality standards. ▶ Finally, all relevant local, state, and federal regulations and requirements governing the disposal of amine-containing wastes must be adhered to strictly. <p>Drum Disposal</p> <ul style="list-style-type: none"> ▶ While the many laws, regulations, and ordinances governing the disposal of empty containers are varied and complex, one principle is common to all: the responsibility for the proper disposal of empty containers lies with the waste generator. ▶ Moreover, the waste generator is also responsible for any injury to health or environment caused by improper disposal. ▶ It is imperative, therefore, that all persons responsible for the disposal of chemical wastes (including "empty" drums) be familiar with the requirements of the legislation governing such disposal. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority.
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SECTION 14 Transport information**Labels Required**

	
Marine Pollutant	NO

Shipping container, transport vehicle placarding, and labeling may vary from the below information. This depends on the quantity shipped, the applicability of excepted quantity requirements, limited quantity requirements, and/or special provisions according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

Land transport (DOT)

14.1. UN number or ID number	2491	
14.2. UN proper shipping name	Ethanolamine or Ethanolamine solutions	
14.3. Transport hazard class(es)	Class	8
	Subsidiary Hazard	Not Applicable
14.4. Packing group	III	

14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Hazard Label	8
	Special provisions	IB3, T4, TP1

Air transport (ICAO-IATA / DGR)

14.1. UN number	2491	
14.2. UN proper shipping name	Ethanolamine	
14.3. Transport hazard class(es)	ICAO/IATA Class	8
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	8L
14.4. Packing group	III	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	A3 A803
	Cargo Only Packing Instructions	856
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	852
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y841
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	2491	
14.2. UN proper shipping name	ETHANOLAMINE	
14.3. Transport hazard class(es)	IMDG Class	8
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	F-A , S-B
	Special provisions	223
	Limited Quantities	5 L

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
ethanolamine	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
ethanolamine	Not Available

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****ethanolamine is found on the following regulatory lists**

US - Massachusetts - Right To Know Listed Chemicals
 US DOE Temporary Emergency Exposure Limits (TEELs)
 US NIOSH Recommended Exposure Limits (RELs)
 US OSHA Permissible Exposure Limits (PELs) Table Z-1
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Additional Regulatory Information

Not Applicable

Federal Regulations

InterAtlas Ethanolamine (MEA)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	Yes
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

US. EPCRA Section 313 Toxic Release Inventory (TRI) (40 CFR 372)

None Reported

Additional Federal Regulatory Information

Not Applicable

State Regulations

US. California Proposition 65

None Reported

Additional State Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (ethanolamine)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	14/02/2024
Initial Date	14/02/2024

SDS Version Summary

Version	Date of Update	Sections Updated
2.1	13/02/2024	Toxicological information - Acute Health (eye), Toxicological information - Acute Health (inhaled), Toxicological information - Acute Health (skin), Toxicological information - Acute Health (swallowed), Toxicological information - Chronic Health, Hazards identification - Classification, Exposure controls / personal protection - Engineering Control, Ecological Information - Environmental, First Aid measures - First Aid (inhaled), Exposure controls / personal protection - Personal Protection (eye), Exposure controls / personal protection - Personal Protection (hands/feet), Handling and storage - Storage (storage incompatibility), Handling and storage - Storage (storage requirement), Identification of the substance / mixture and of the company / undertaking - Supplier Information, Identification of the substance / mixture and of the company / undertaking - Synonyms

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- ▶ PC - TWA: Permissible Concentration-Time Weighted Average
- ▶ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration

- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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TEL (+61 3) 9572 4700.