## Section 1. Identification

<table>
<thead>
<tr>
<th>GHS product identifier</th>
<th>Isophthalic Acid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical name</td>
<td>Isophthalic Acid</td>
</tr>
<tr>
<td>Code</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other means of identification</td>
<td>Not available.</td>
</tr>
<tr>
<td>Product type</td>
<td>Solid. [Crystalline powder.]</td>
</tr>
</tbody>
</table>

### Relevant identified uses of the substance or mixture and uses advised against

**Identified uses**
- Industrial chemical.

**Supplier's details**
- InterAtlas Chemical Inc.
- 63 Church Street, Suite 301
- St. Catharines, ON  CANADA  L2R 3C4
- Tel. 905.684.9991
- Fax. 905.684.4504
- [www.interatlaschemical.com](http://www.interatlaschemical.com)

**Emergency telephone number (with hours of operation)**
- 24/7

## Section 2. Hazards identification

### OSHA/HCS status
- While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

### Classification of the substance or mixture
- Not classified.

### GHS label elements

#### Signal word
- No signal word.

#### Hazard statements
- No known significant effects or critical hazards.

#### Precautionary statements

| Prevention | Not applicable. |
| Response   | Not applicable. |
| Storage    | Not applicable. |
| Disposal   | Not applicable. |

#### Other hazards which do not result in classification/HHNOC/PHNOC
- May form explosive dust-air mixture if dispersed. Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.
Section 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophthalic Acid</td>
<td>90 - 100</td>
<td>121-91-5</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact: Flush contaminated skin with plenty of water. Get medical attention if symptoms occur.

Ingestion: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

Inhalation: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

Skin contact: No known significant effects or critical hazards.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following: irritation, redness

Inhalation: Adverse symptoms may include the following: respiratory tract irritation, coughing

Skin contact: No known significant effects or critical hazards.

Ingestion: No known significant effects or critical hazards.
Section 4. First aid measures

**Indication of immediate medical attention and special treatment needed, if necessary**

- **Notes to physician**: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- **Specific treatments**: No specific treatment.
- **Protection of first-aiders**: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

**Extinguishing media**
- **Suitable extinguishing media**: Use an extinguishing agent suitable for the surrounding fire.
- **Unsuitable extinguishing media**: None known.

**Specific hazards arising from the chemical**
- **Hazardous thermal decomposition products**: Decomposition products may include the following materials: carbon dioxide, carbon monoxide

**Special protective actions for fire-fighters**: No special measures are required.

**Special protective equipment for fire-fighters**: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

- **For non-emergency personnel**: No action shall be taken involving any personal risk or without suitable training. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing dust. Put on appropriate personal protective equipment.

- **For emergency responders**: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions**: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

**Methods and materials for containment and cleaning up**

- **Spill**: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Section 7. Handling and storage

**Precautions for safe handling**

**Protective measures**
- Put on appropriate personal protective equipment (see Section 8). Avoid breathing dust.

**Advice on general occupational hygiene**
- Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities**
- Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

**Control parameters**

**United States**

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophthalic Acid</td>
<td>AIHA WEEL (United States, 10/2011). TWA: 5 mg/m³ 8 hours. Form: Respirable TWA: 10 mg/m³ 8 hours. Form: Total</td>
</tr>
</tbody>
</table>

**Canada**

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophthalic Acid</td>
<td>AIHA WEEL (United States, 10/2011). TWA: 5 mg/m³ 8 hours. Form: Respirable TWA: 10 mg/m³ 8 hours. Form: Total</td>
</tr>
</tbody>
</table>

**Appropriate engineering controls**
- Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Environmental exposure controls**
- In some cases, dust collection, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**Individual protection measures**

**Hygiene measures**
- Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**
- Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.

**Skin protection**
Section 8. Exposure controls/personal protection

**Hand protection**: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Body protection**: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection**: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection**: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

**Appearance**

**Physical state**: Solid. [Crystalline powder.]

**Color**: White.

**Odor**: Odorless.

**Odor threshold**: Not applicable.

**pH**: Not applicable.

**Melting point**: 345 to 348°C (653 to 658.4°F)

**Boiling point**: Not available.

**Flash point**: Not applicable.

**Evaporation rate**: Not available.

**Flammability (solid, gas)**: Not applicable.

**Lower and upper explosive (flammable) limits**: Not applicable.

**Vapor pressure**: Not available.

**Vapor density**: Not available.

**Relative density**: 1.54

**Solubility**: Not available.

**Partition coefficient: n-octanol/water**: 1.76

**Auto-ignition temperature**: 580 to 600°C (1076 to 1112°F)

**Decomposition temperature**: Not available.

**Viscosity**: Not available.

**Aerosol product**

**Heat of combustion**: -19.4 kJ/g
Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : Reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophthalic Acid</td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>10900 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion
- There is no data available.

Sensitization
- There is no data available.

Mutagenicity
- There is no data available.

Carcinogenicity
- There is no data available.

Reproductive toxicity
- There is no data available.

Teratogenicity
- There is no data available.

Specific target organ toxicity (single exposure)
- There is no data available.

Specific target organ toxicity (repeated exposure)
- There is no data available.

Aspiration hazard
- There is no data available.

Information on the likely routes of exposure
- Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

Inhalation : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
Section 11. Toxicological information

Skin contact: No known significant effects or critical hazards.
Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:
- irritation
- redness

Inhalation: Adverse symptoms may include the following:
- respiratory tract irritation
- coughing

Skin contact: No known significant effects or critical hazards.
Ingestion: No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects: No known significant effects or critical hazards.
Potential delayed effects: No known significant effects or critical hazards.

Long term exposure

Potential immediate effects: No known significant effects or critical hazards.
Potential delayed effects: No known significant effects or critical hazards.

Potential chronic health effects

General: Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.
Carcinogenicity: No known significant effects or critical hazards.
Mutagenicity: No known significant effects or critical hazards.
Teratogenicity: No known significant effects or critical hazards.
Developmental effects: No known significant effects or critical hazards.
Fertility effects: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates
There is no data available.

Section 12. Ecological information

Toxicity
There is no data available.

Persistence and degradability
There is no data available.

Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Log$P_{ow}$</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophthalic Acid</td>
<td>1.76</td>
<td>-</td>
<td>low</td>
</tr>
</tbody>
</table>
Section 12. Ecological information

Mobility in soil

Soil/water partition coefficient ($K_{OC}$) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th>UN number</th>
<th>DOT</th>
<th>TDG</th>
<th>IMDG</th>
<th>IATA</th>
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</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
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<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
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<td>-</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>Additional information</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

AERG : Not applicable.

Special precautions for user : **Transport within user’s premises**: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Section 15. Regulatory information

U.S. Federal regulations

| Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) | Not listed |
| Clean Air Act Section 602 Class I Substances | Not listed |
| Clean Air Act Section 602 Class II Substances | Not listed |
| DEA List I Chemicals (Precursor Chemicals) | Not listed |
| DEA List II Chemicals (Essential Chemicals) | Not listed |

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ

SARA 311/312

Classification

Not applicable.

SARA 313

There is no data available.

State regulations

Massachusetts: This material is not listed.
New York: This material is not listed.
New Jersey: This material is not listed.
Pennsylvania: This material is not listed.

California Prop. 65

No products were found.

Canada

Canadian lists

Canadian NPRI: This material is not listed.
CEPA Toxic substances: This material is not listed.

Canada inventory: This material is listed or exempted.

Section 16. Other information

Procedure used to derive the classification

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not classified.</td>
<td></td>
</tr>
</tbody>
</table>

History

Date of issue mm/dd/yyyy: 03/15/2016
Version: 1
Section 16. Other information

Prepared by: KMK Regulatory Services Inc.

Notice to reader
To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.